



Technical Service
BULLETIN

June 27, 1997

Title:

WIND NOISE REDUCTION

Models:

'96-'97 4Runner

TSB

BODY
B0019-97

Introduction

The following countermeasures were implemented to reduce wind noise from around the windshield, side mirrors, "A" pillars and door opening areas.

NOTE:

The Door Glass Run Weatherstrip field-fix procedure starts on Page 4, the field-fix procedures for all other items require parts replacement according to the Parts Information matrix.

Production Change Information

- 1996 & 1997 4Runners starting with VINs: JT3GM84R * T0002385
 JT3HM84R * T0003375
 JT3GN86R * T0005695
 JT3HN86R * T0012695
 JT3HN87R * T0012695
 JT3GM84R * V0007071
 JT3HM84R * V0016587
 JT3GN86R * V0018890
 JT3GN87R * V0018890
 JT3HN86R * V0052534
 JT3HN87R * V0052534

Parts Information

PREVIOUS PART NUMBER	NEW PART NUMBER	PART NAME
75533-35030	75533-35010	Windshield Molding, Outside
68141-35020	68141-35022	Run, Front Door Glass (RH)
68151-35020	68151-35022	Run, Front Door Glass (LH)
62381-35010	62381-35011	Weatherstrip, Roof Side Rail (RH)
62382-35010	62382-35011	Weatherstrip, Roof Side Rail (LH)
62311-35010	62311-35011	Weatherstrip, Front Door Opening Trim (RH)
62312-35010	62312-35011	Weatherstrip, Front Door Opening Trim (LH)
87910-35120	87910-35360	Mirror Assembly, Outer Rear View (RH)
87910-35260	87910-35370	
87910-35400-##	87910-35380-##	
87940-35100	87940-35330	Mirror Assembly, Outer Rear View (LH)
87940-35250	87940-35340	
87940-35370-##	87940-35350-##	



Warranty Information

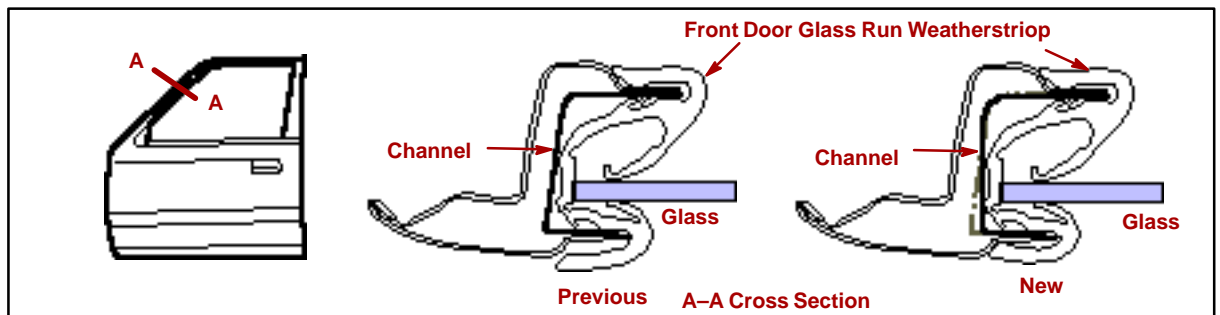
OPCODE	DESCRIPTION	TIME	OPN	T1	T2
BO7010	Wind Noise Fix for Countermeasures No. 1 through No. 5 1. Front Door Glass Run Weatherstrip 2. Windshield Outside Molding 3. Front Door Glass Run Weatherstrip 4. Roof Side Rail Weatherstrip 5. Front Door Opening Weatherstrip	3.5	75533–35030	59	57
BO7011	Wind Noise Fix for Countermeasures No. 1 through No. 6 1. Front Door Glass Run Weatherstrip 2. Windshield Outside Molding 3. Front Door Glass Run Weatherstrip 4. Roof Side Rail Weatherstrip 5. Front Door Opening Weatherstrip 6. Outside Rear View Mirrors	4.0	62311–35010	59	57
BO7012	Wind Noise Fix for Countermeasure No. 6 only 6. Outside Rear View Mirrors	0.5	87940–35250	59	57

Applicable Warranty:

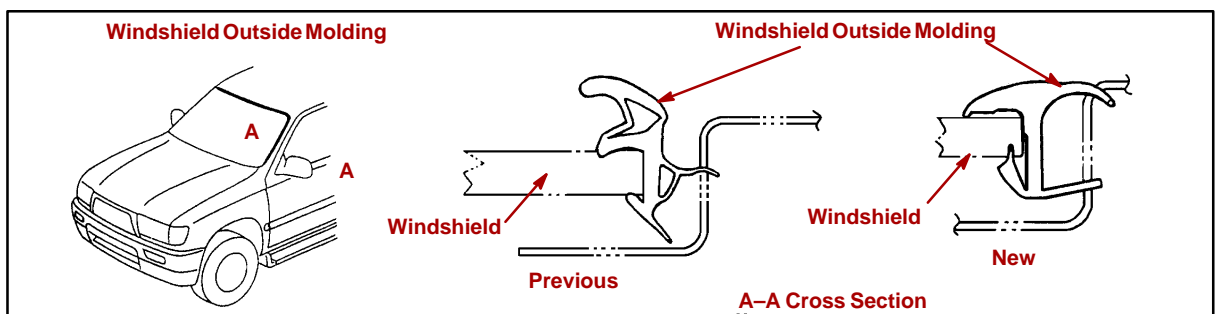
This repair is covered under the Toyota Comprehensive Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicles in-service date.

Countermeasure Information

- Front Door Glass Run Weatherstrip
The shape of the left hand metal door channel has been modified to eliminate float of the outside lip portion of the Front Door Glass Run Weatherstrip.



- Windshield Outside Molding (except cold spec vehicle)
The shape of the windshield outside molding has been changed.



Countermeasure Information
(Continued)

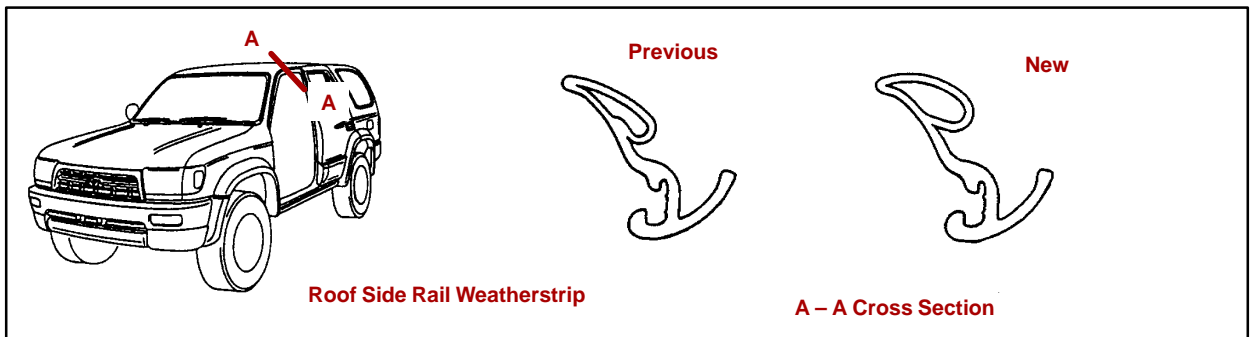
3. Front Door Glass Run Weatherstrip

Caulking sponge sealant has been applied to the back side of the front door glass run weatherstrip.



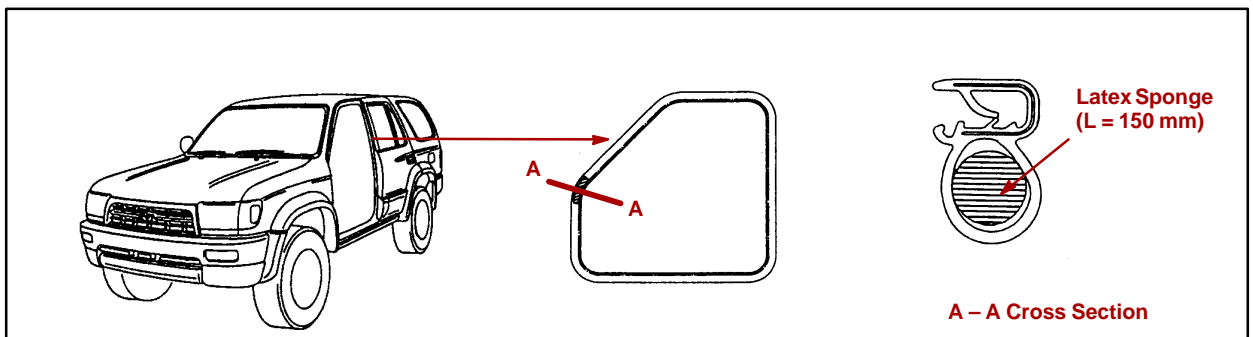
4. Roof Side Rail Weatherstrips

The shape of the Roof Side Rail Weatherstrip has been changed.



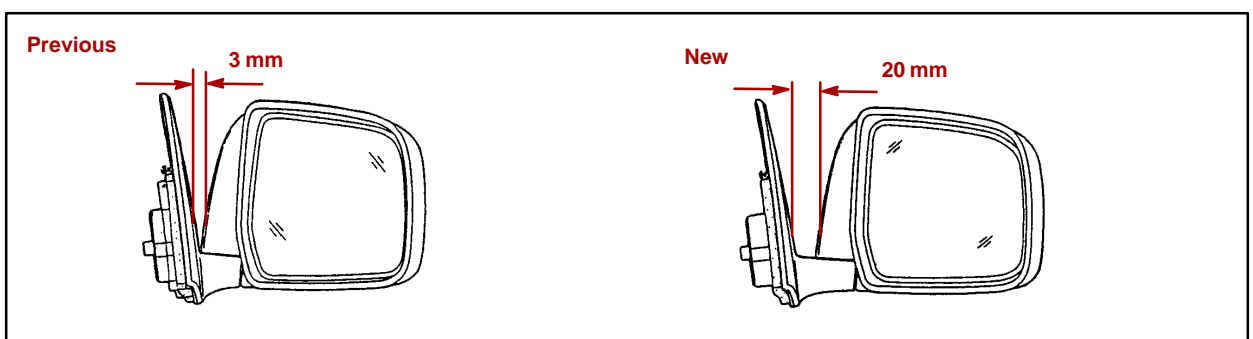
5. Front Door Opening Weatherstrips

Latex sponge has been added in the #1 corner of the front door opening weatherstrip.



6. Outside Rear View Mirrors

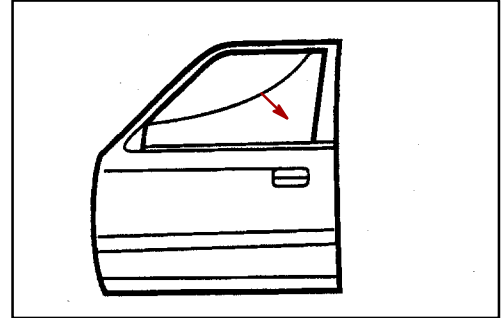
The shape of the Outside Rear View Mirror Base has been changed.



Field Fix Procedure

The following field–fix procedure should be used for countermeasure No. 1

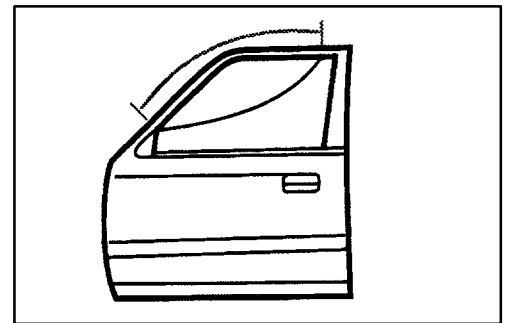
1. Pull the front door glass run weatherstrip away from the door frame.



2. Remove any dirt, grease, oil, silicone, etc. from inside the door glass run channel and the mating surface of the door glass run weatherstrip using a solvent/cleaner*.

* *3M Prep Solvent 70*
(P/N 08973 or equivalent)

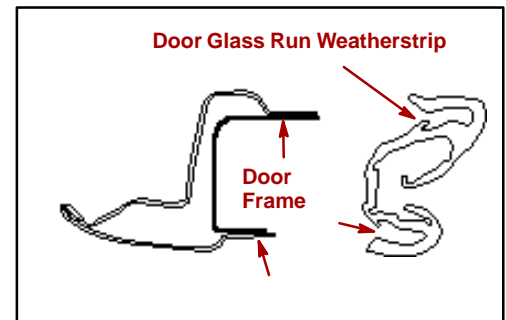
* *Kent Acrysol (Aerosol)*
(P/N 60170 or equivalent)



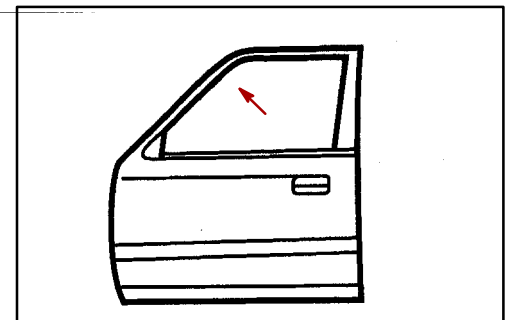
3. Apply adhesive* (glue) to both mating surfaces according to the manufacturer's instructions.

* *3M Super Weatherstrip Adhesive*
(P/N 051135–08008 or equivalent)

* *Kent Ultra–Stick tube*
(P/N 10192 or equivalent)



4. Reinstall the door glass run weatherstrip.



**Field Fix
Procedure**
(Continued)

5. Hold the lip of the door glass run weatherstrip in place against the door frame with a strong adhesive tape.
6. When adhesive (glue) is dry, carefully peel away the adhesive tape and remove any excess glue residue from the edges of the door frame using an adhesive cleaner*.

* *3M General Purpose Adhesive Cleaner*
(P/N 051135–08984 or equivalent)

* *Kent Industries Speedy 500 Adhesive Cleaner*
(P/N 80265 or equivalent)

