



Technical Service BULLETIN

January 15, 1999

Title: TOWING HITCH BOLT CHANGES

Models: '99 Land Cruiser

T S B

AX001-99 ACCESSORIES

Introduction The front frame mounting holes for the towing hitch have changed from M12 to M14 on vehicles starting with Vehicle Identification Number (VIN) JT3HT05JXX0029550.

Affected Vehicles

- 1999 Land Cruiser

Parts Information

| PART NUMBER | PART NAME |
|----------------|--------------------------|
| PT228-60980 | Land Cruiser Hitch (M12) |
| PT228-60984 | Land Cruiser Hitch (M14) |
| PT228-60990-12 | M12 Bolt Hardware Kit |
| PT228-60990-14 | M14 Bolt Hardware Kit |

Repair Procedure

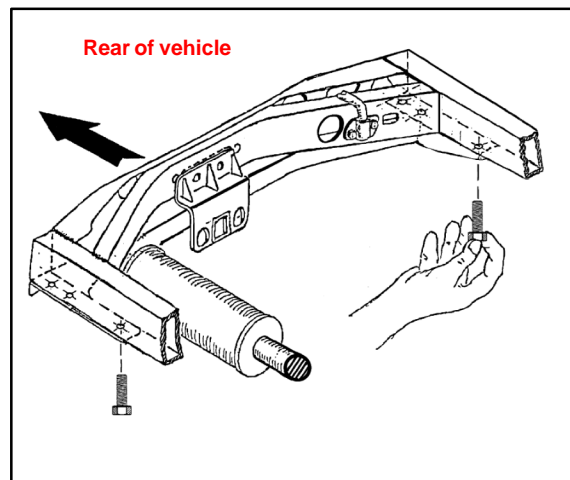
Your Hitch will include either M12 or M14 bolts for this location. Before installing the hitch, confirm that you have the correct bolts for the hole size on your vehicle. If not, please refer to the Parts table above for bolt hardware kit information.

- M12 Bolts

Torque: 65 ft.-lbf (88 N-m)

- M14 Bolts

Torque: 118 ft.-lbf (160 N-m)



NOTE:

Bolt Hardware Kit contains all necessary hardware to complete the conversion for one M12 or M14 Hitch.

Warranty Information

| OP CODE | DESCRIPTION | TIME | OPN | T1 | T2 |
|---------|----------------------------|------|-----|----|----|
| N/A | Not Applicable to Warranty | - | - | - | - |

