



**Technical Service  
BULLETIN**

July 12, 2002

Title:

**ROOF DRIP MOLDING LOOSE**

Models:

'01 – '02 ECHO

**BODY**  
**B0014-02**

**Introduction** The roof molding may come loose or become deformed on certain 2001 model year ECHO vehicles.

- Applicable Vehicles**
- **2001 – 2002** model year **ECHO** vehicles produced before the VIN shown below.

**Production  
Change  
Information**

MODEL	STARTING VIN
ECHO	JTD#T123#20249000 JTD#T123#25024200

**Parts  
Information**

PREVIOUS PART NUMBER	CURRENT PART NUMBER	PART NAME	QTY
75552-52020	Same	Roof Drip Side Molding, LH	–
75551-52040	Same	Roof Drip Side Molding, RH	–

**Required  
Tools &  
Material**

TOOLS & MATERIALS	PART NUMBER	QUANTITY
3M™ Double Coated Acrylic Foam Tape	3M™ P/N 06384	1

**Warranty  
Information**

OP CODE	DESCRIPTION	TIME	OFF	T1	T2
BD1046	Add Tape to Roof Drip Molding	0.3	75552-52020 or 75551-52040	62	57
Combo A	Add Tape to Other Side	0.1			

**Applicable Warranty\*:**

**This repair is covered under the Toyota Comprehensive Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.**

\* Warranty application is limited to correction of a problem based upon a customer's specific complaint.



**Repair Procedure**

Add double coated acrylic foam tape to the center portion of the roof molding as shown in the illustrations below.

**Tape Size:**  
**Length: 300 mm**  
**Width: 5 mm**

**NOTE:**  
Replace molding as necessary.

