

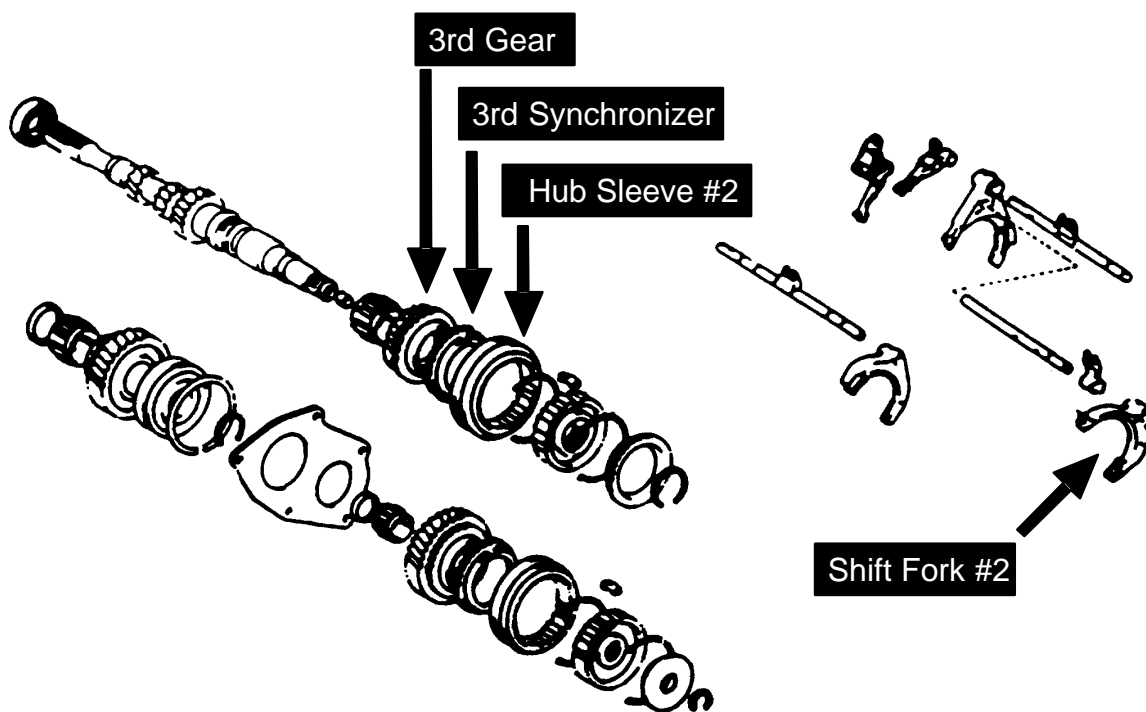
  
**TOYOTA** **TECHNICAL SERVICE BULLETIN**

**REF.:** TRANSMISSION & CLUTCH  
**NO.:** TC95-003  
**DATE:** MAY 19, 1995  
**MODEL:** SV, ST, SW, CE

**REPLACEMENT PARTS FOR S5# MANUAL TRANSAXLES**

Page 1 of 2

When replacing the 3rd Gear, Hub Sleeve No. 2, or Synchronizer No. 2 on S5# manual transaxles produced prior to April 1990, all parts listed on the following pages must be replaced as a set.



**PRODUCTION EFFECTIVE:**

All vehicles with S5# Manual Transaxles produced prior to 04/90.

**PART NUMBER INFORMATION:**

<b>When replacing 3rd Gear, Hub Sleeve No. 2, or 3rd Gear Synchronizer No. 2 on S5# manual transaxles, refer to the table below:</b>		
<b>TRANSMISSION</b>	<b>APPLICATION</b>	<b>AFFECTED PRODUCTION</b>
S51	Camry (SV)	01/83 ~ 04/90
<b>PART NUMBER</b>	<b>PART NAME</b>	<b>QUANTITY</b>
33034-32H04	Gear Set, 3rd Gear & Hub Sleeve No. 2	1
<b>KIT INCLUDES:</b>		
*33034-32042	3rd Gear	
*33220-32023	Fork Assy, Gear Shift, No. 2	
*33364-32013	Sleeve, Transmission Hub No. 2	
*33368-17040	Ring, Synchronizer No. 2	

<b>For 3rd Gear, Hub Sleeve No. 2, or 3rd Gear Synchronizer No. 2 replacement on S50, S53, and S54 manual transaxles, refer to the table below:</b>		
<b>TRANSMISSION</b>	<b>APPLICATION</b>	<b>AFFECTED PRODUCTION</b>
S50	Corolla – Diesel (CE)	08/83 ~ 08/85
S53	Celica (ST)	08/85 ~ 04/90
S54	MR2 (SW)	01/90 ~ 04/90
<b>PART NUMBER</b>	<b>PART NAME</b>	<b>QUANTITY</b>
33034-32H03	Gear Set, 3rd Gear & Hub Sleeve No. 2	1
<b>KIT INCLUDES:</b>		
*33034-32032	3rd Gear	
*33220-32023	Fork Assy, Gear Shift No. 2	
*33364-32013	Sleeve, Transmission Hub No. 2	
*33368-17040	Ring, Synchronizer No. 2	

**NOTE: “\*” indicates part is interchangeable as a set only.**

