

TOYOTA

SERVICE BULLETIN

TOYOTA MOTOR SALES, U.S.A., INC.

VOLUME

10

REFERENCE BODY
NUMBER 024
DATE 11-10-89
MODEL RN1## VN1##

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PRECAUTIONS DURING SERVICING OF SOLAR-ENERGY REFLECTING GLASS

Select models of the 1990 model year 4Runner and Truck use Solar-Energy Reflecting glass. Because this type of glass has a colored coating on the surface that faces the interior of the vehicle, use the following guidelines to help prevent scratching of this glass while servicing the vehicle.

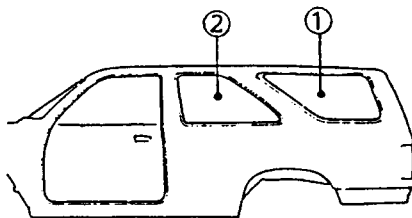
CAUTION:

- Use only a glass cleaner that contains **no** abrasive materials, which may scratch the solar-energy reflecting glass.
- Use only a soft cotton towel or cloth to clean the inside glass surface. Avoid forceful rubbing.
- Do not apply strong solvents to the inside window film.
- Do not use sharp instruments (knives, razor, blades, etc.) on the inside glass surface.

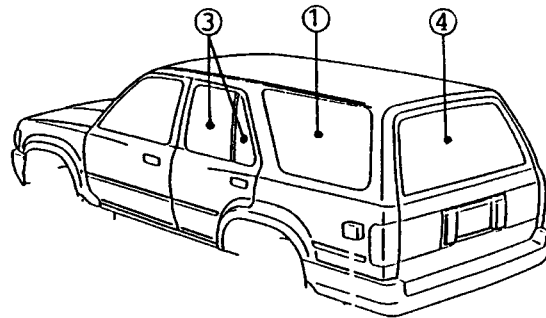
GLASS INVOLVED:

A. 4RUNNER

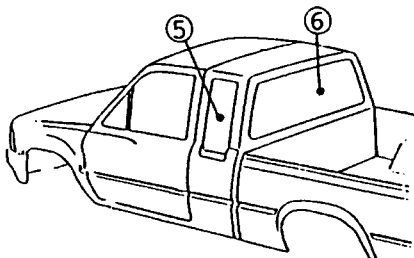
2 DOOR MODEL



4 DOOR MODEL



B. TRUCK (Xtra Cab only)


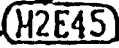


- ① Rear Quarter Window Glass
- ② Front Quarter Window Glass
- ③ Rear Door Glass
- ④ Back Door Glass
- ⑤ Quarter Window Glass
- ⑥ Back Window Glass

PRECAUTIONS DURING SERVICING OF SOLAR-ENERGY REFLECTING GLASS

HOW TO DISTINGUISH SOLAR-ENERGY REFLECTING GLASS FROM ORDINARY GLASS

Solar-Energy Reflecting Glass is easily identified by the information on the identification stamp on the glass. See example below:

TOYOTA
(♻️) TEMPERLITE
TP  (ASAHI)
 AS3
DOT-20
V E6 43R-00073

The Solar-Energy Reflecting glass is identified by the marking ASAHI M2E45 or ASAHI M2A45.