



TECHNICAL SERVICE BULLETIN

REF.: TRANSMISSION &
CLUTCH
NO.: TC95-008
DATE: AUGUST 18, 1995
MODEL: EL, AE, ST & SW

PARTS FOR C5#, C14#, & C15# MANUAL TRANSAXLES

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For replacement of manual transaxle parts on the Tercel, Paseo, Corolla, Celica and MR2, refer to the following information:

When replacing the Hub Sleeve No. 2 or Reverse Gear on C5#, C14#, and C15# manual transaxles, use the applicable parts replacement sets listed below along with applicable 2nd or 3rd gear (when listed). The parts listed must be replaced as a set due to the adoption of an uneven pitch chamfer for 2nd and 3rd gears.

PART NUMBER INFORMATION:

Hub Sleeve No. 2 (Before June 1990 Production Vehicles): When replacing Hub Sleeve No. 2 on vehicles produced before June 1990 (all transaxle serial numbers), refer to the table below:

PART NUMBER		PART NAME	QUANTITY
	33364-12H03	Hub Sleeve No. 2 Set	1
Set Includes	33364-12012	Hub Sleeve No. 2	-
	33368-12082	Synchronizer Ring No. 2 (for 3rd Gear)	-
	33213-10022	Gear Shift Fork No. 2	1
	*1	3rd Gear	1

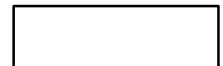
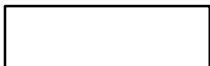
PART NUMBER INFORMATION: Cont'd

Hub Sleeve No. 2 (June 1990 to April 1991 Production Vehicles): When replacing Hub Sleeve No. 2 on vehicles produced June 1990 to April 1991 (all transaxle serial numbers), refer to the table below:

PART NUMBER		PART NAME	QUANTITY
	33364-12H03	Hub Sleeve No. 2 Set	1
Set Includes	33364-12012	Hub Sleeve No. 2	-
	33368-12082	Synchronizer Ring No.2 (for 3rd Gear)	-
	*1	3rd Gear	1

*1 Select the 3rd Gear part number according to the type of manual transaxle, as listed below:

MANUAL TRANSAXLE TYPE	PART NUMBER
C50 and C52	33034-12080
C51	33034-12090
C150	33034-10030
C141	33034-10040



PART NUMBER INFORMATION: Cont'd

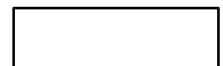
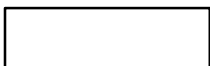
Hub Sleeve No. 2 (April 1991 to June 1994 Production Vehicles): When replacing Hub Sleeve No. 2 on vehicles produced April 1991 to June 1994, refer to the table below:

Transaxle number starts with “Z” or has no front letter (Z000–00000)

PART NUMBER		PART NAME	QUANTITY
Set Includes	33364–12H02	Hub Sleeve No. 2 Set	1
	33364–12012	Hub Sleeve No. 2	–
	33368–12072	Synchronizer Ring No. 2 (for 3rd Gear)	–

Transaxle number starts with “A”, “B”, “X”, or “Y”

PART NUMBER		PART NAME	QUANTITY
Set Includes	33364–12H03	Hub Sleeve No. 2 Set	1
	33364–12012	Hub Sleeve No. 2	–
	33368–12082	Synchronizer Ring No. 2 (for 3rd Gear)	–



PART NUMBER INFORMATION: Cont'd

Reverse Gear (Before June 1990 Vehicle Production): When replacing Reverse Gear on vehicles produced before June 1990 (all transaxle serial numbers), refer to table below:

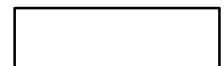
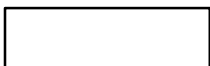
PART NUMBER		PART NAME	QUANTITY
Set Includes	33331-12H02	Reverse Gear Set	1
	33331-12022	Reverse Gear	–
	33367-12101	Synchronizer Ring No. 1 (for 2nd Gear)	–
33212-10013		Gear Shift Fork No. 1	1
*1		2nd Gear	1

Reverse Gear (June 1990 To April 1991 Vehicle Production): When replacing Reverse Gear on vehicles produced June 1990 to April 1991 (all transaxle serial numbers), refer to table below:

PART NUMBER		PART NAME	QUANTITY
Set Includes	33331-12H02	Reverse Gear Set	1
	33331-12022	Reverse Gear	–
	33367-12101	Synchronizer Ring No. 1 (for 2nd Gear)	–
*1		2nd Gear	1

* 1 Select the 2nd Gear part number according to the type of manual transaxle, as listed below:

MANUAL TRANSAXLE TYPE	PART NUMBER
C5#	33033-12050
C14#, C15#	33033-10020



PART NUMBER INFORMATION: Cont'd

Reverse Gear (April 1991 to June 1994 Vehicle Production): When replacing Reverse Gear on vehicles produced April 1991 to June 1994, refer to tables below:

Transaxle number starts with “Z” or has no front letter (Z000–00000)

PART NUMBER		PART NAME	QUANTITY
	33331-12H03	Reverse Gear Set	1
Set	33331-12051	Reverse Gear	–
Includes	33367-12091	Synchronizer Ring No. 1 (for 2nd Gear)	–

Transaxle number starts with “A”, “B”, “X”, or “Y”

PART NUMBER		PART NAME	QUANTITY
	33331-12H02	Reverse Gear Set	1
Set	33331-12022	Reverse Gear	–
Includes	33367-12101	Synchronizer Ring No. 1 (for 2nd Gear)	–

