



Technical Service BULLETIN

December 8, 2007

Title:

NEW STYLE RIGHT-HAND VENT REGISTER REMOVAL/ INSTALLATION INSTRUCTIONS

Models:

'07 – '08 FJ Cruiser

BODY
B0020-07

Introduction Later production FJ Cruiser vehicles are equipped with a new design right-hand A/C vent register, utilizing an attaching bolt and a plastic trim cover. This TSB provides the removal and installation instructions for the new type vent register.

- Applicable Vehicles**
- **2007 – 2008** model year **FJ Cruiser** vehicles produced **BEFORE** the Production Change Effective VINs shown below.

Production Change Information

MODEL	VDS	PRODUCTION CHANGE EFFECTIVE VIN
FJ Cruiser	ZU11F	JTEZU11F#8K003273
	BU11F	JTEBU11F#8K016241

Warranty Information

OP CODE	DESCRIPTION	TIME	OFF	T1	T2
N/A	Not Applicable to Warranty	–	–	–	–

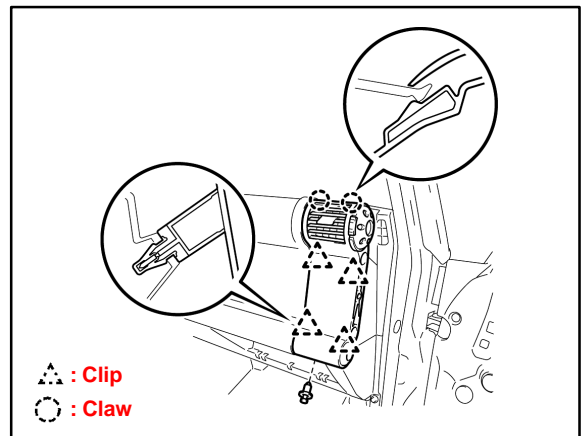
Removal Procedure

Vent Register Removal: Previous Version

1. Remove the push type lower clip.
2. Disengage the 4 clips and 2 claws and lift the vent register away from the dash.

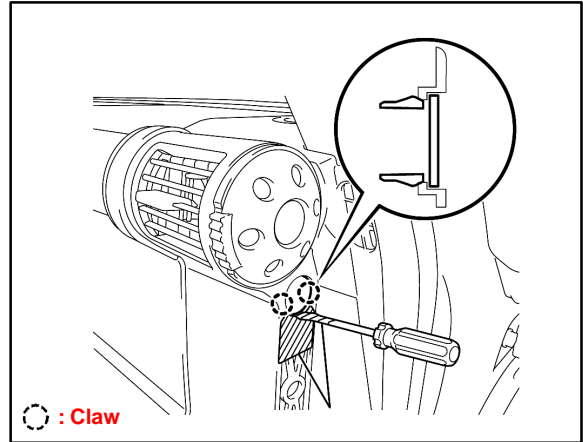
NOTE:

To avoid damage to the register, make sure the vent louvers are in the open position when removing the vent register from the dash.



**Removal
Procedure**
(Continued)**Vent Register Removal: New Version**

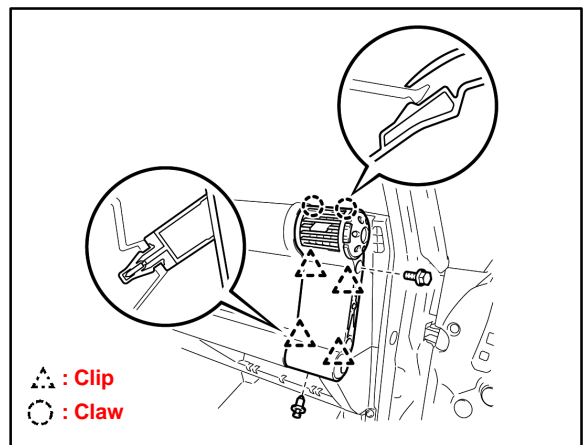
1. Apply protective tape over the plastic trim piece (bolt cover) as shown in the illustration.
2. Using a thin flat blade screwdriver (with the tip taped with protective tape), disengage the two claws and gently pry the bolt cover away from the dash panel.



3. Remove the vent register attaching bolt from the right side of the vent and remove the lower push type attaching clip.
4. Disengage the 4 clips and 2 claws and lift the vent register away from the dash.

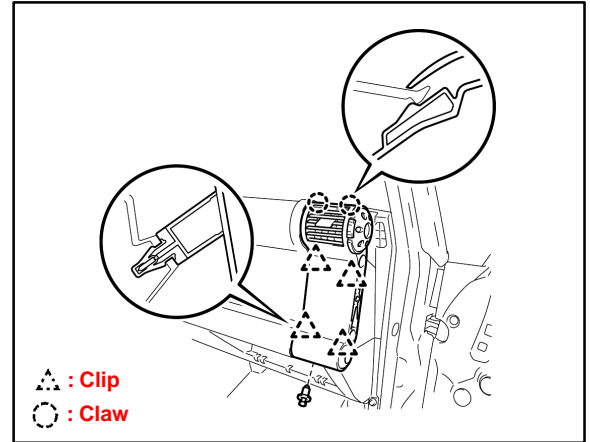
NOTE:

To avoid damage to the register, make sure the vent louvers are in the open position when removing the vent register from the dash.

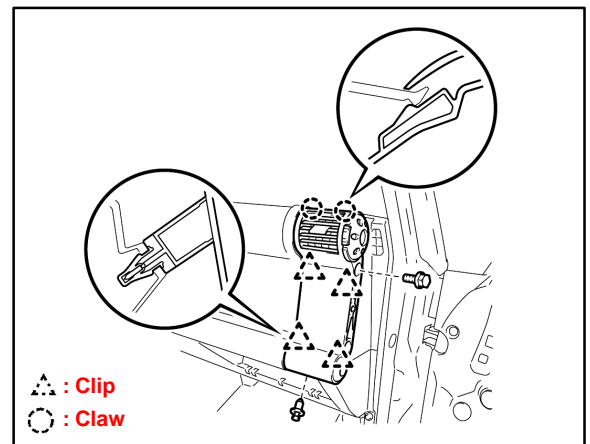


Installation Procedure**Vent Register Installation: Previous Version**

1. Grasp the vent register with both hands and engage the 4 clips and 2 claws and snap the vent register into place.
2. Install the lower push type clip.
3. Inspect the vent register to make sure all clips and claws are in the correct position and to assure that the vent register is correctly aligned to the dash assembly.

**Vent Register Installation: New Version**

1. Grasp the vent register with both hands and engage the 4 clips and 2 claws and snap the vent register into place.
2. Install the lower push type clip.
3. Install the vent register attaching bolt and torque the bolt to
Torque: 9 N•m (92 kgf•cm, 6.6 ft•lbf)



4. Engage the two claws and snap the plastic trim piece (bolt cover) into the dash assembly.
5. Inspect the vent register to make sure all the clips and claws are in the correct position and to assure that the vent register is correctly aligned to the dash assembly.

