

# TOYOTA

## SERVICE BULLETIN

TOYOTA MOTOR SALES, U.S.A., INC.

VOLUME

**10**

|           |                 |
|-----------|-----------------|
| REFERENCE | <u>BODY</u>     |
| NUMBER    | <u>033</u>      |
| DATE      | <u>03-23-90</u> |
| MODEL     | <u>MR2 (SW)</u> |

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### MR2 LICENSE PLATE MOUNTING INSTRUCTIONS

Beginning with 1991 models produced from January 1990, a mounting bracket is used to mount the front license plate to the front bumper. Threaded bolts attach the **mounting bracket** to the bumper cover. Self-tapping screws attach the license plate to the **mounting bracket**. The rear license plate is attached directly to the bumper cover with two (2) self-tapping screws.

**NOTE:** The front license plate mounting kit will be in the glove box. Two (2) threaded bolts are supplied in the kit, while the four (4) self-tapping non-corroding screws will not be supplied and should be purchased locally.

#### INSTALLATION PROCEDURE:

##### Front Bumper

- Locate the two dimples in the front bumper cover that mark the drilling locations for the mounting bracket attaching bolts (see illustration #1).

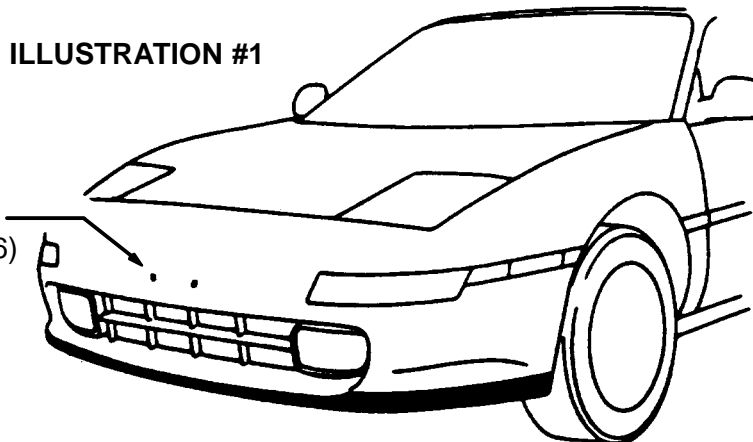
**Drilling hint**– wrap a piece of tape around the drill bit, 4mm from the end.

Using a slow speed drill, **CAREFULLY** drill two 8mm (5/16") dia. holes through the bumper cover until the tape on the drill bit touches the bumper cover.

- Temporarily install the license plate mounting bracket to the bumper using the threaded bolts.

ILLUSTRATION #1

Dimple Locations,  
drill two 8mm (5/16")  
dia. holes here



## MR2 LICENSE PLATE MOUNTING INSTRUCTIONS (Cont'd)

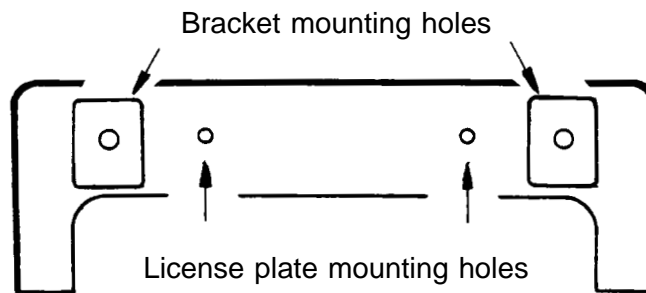
### Front Bumper Cont'd.

- Mark the drilling locations on the face of the bumper cover by using the remaining holes in the mounting bracket as a template.
- Remove the license plate mounting bracket.
- Drill two 3–4mm (1/8–3/32) dia. by 3mm deep holes in the bumper cover (these are clearance holes for the license plate mounting screws) See illustration #2.

**Note:** The clearance holes for the license plate mounting screws are drilled in the bumper cover to prevent bumper cover distortion.

- Install the mounting bracket (tighten bolts securely).
- Install the license plate to the bracket using self-tapping screws.

ILLUSTRATION #2

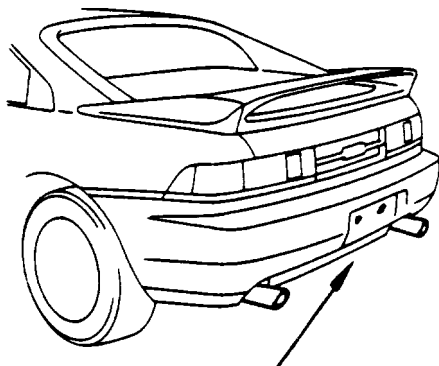


Use the license plate mounting bracket to mark the drilling locations on the bumper cover

### Rear Bumper

- Install the rear license plate using two (2) self-tapping screws (see illustration #3 for location of the factory pre-drilled holes in the bumper cover).

ILLUSTRATION #3



License Plate Mounting Location

Self Tapping Screws (4)



20–25mm 6mm (1/4") dia.  
(3/4"–1")

Toyota Part Number–  
00473–00001 or equivalent  
(Use non-corroding type)