



TOYOTA Technical Service BULLETIN

June 18, 2007

Title:

LICENSE PLATE INSTALLATION DURING PDS

Models:

'08 4Runner

PRE-DELIVERY SERVICE
P D065-07

Introduction The following procedure is recommended for front and rear license plate installation on 2008 model year 4Runner vehicles.

Applicable Vehicles

- 2008 model year 4Runner vehicles.

Warranty Information

OP CODE	DESCRIPTION	TIME	OFF	T1	T2
N/A	Not Applicable to Warranty	-	-	-	-

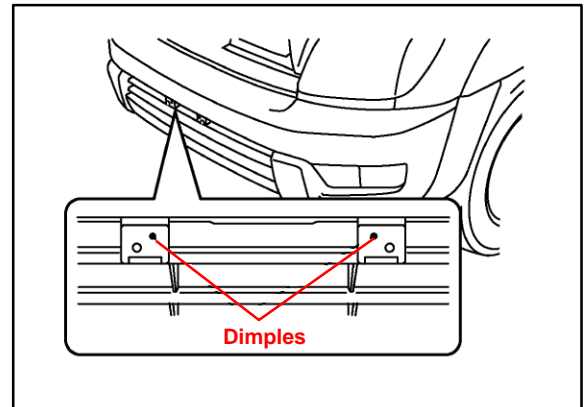
Installation Procedure

Front License Plate

1. Align the holes on the license plate to the dimples on the front bumper.
2. Install two (2) self-tapping screws through the license plate and into the front bumper at the dimples.

NOTE:

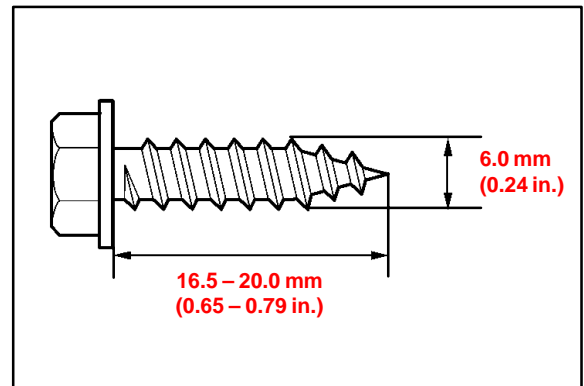
- Do **NOT** drill holes into the bumper.
- Do **NOT** overtighten the screws.



Use non-corroding self-tapping screws with the following dimensions:

Nominal Length: 16.5 mm (0.65 in.) –
20.0 mm (0.79 in.)

Diameter: 6.0 mm (0.24 in.)



**Installation
Procedure**
(Continued)**Rear License Plate**

1. Align the installation holes on the rear license plate with the holes on the back door.
2. Install two (2) bolts through the license plate and into the holes (welded nuts) in the back door.

Use non-corroding bolts with the following dimensions:

Nominal Length: 25.0 mm (0.98 in.) or shorter

Diameter: 6.0 mm (0.24 in.)

Pitch: 1.0 mm (0.04 in.)

NOTE:

If bolts longer than 25 mm (0.98 in.) are used, the back door window glass may be damaged or broken.