

TOYOTA

SERVICE BULLETIN

TOYOTA MOTOR SALES, U.S.A., INC.

VOLUME

9

REFERENCE	PRODUCT GENERAL INFORMATION
NUMBER	001
DATE	05-22-87
MODEL	ALL

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INSTRUCTIONS FOR DEALER REMOVAL OF PROTECTIVE TRANSIT COATING

In May, 1987, Toyota will begin a trial application of a Protective Transit Coating to all vehicles shipped from the Portland Port by rail to the Chicago, Kansas City and Cincinnati Regions. This coating is water soluble, biodegradable and easily removed if the attached instructions are followed carefully.

The vehicles with the Protective Transit coating are identified with 3" x 5" sticker on the Drivers' window with the following wording:

TOYOTA QUALITY
PAINT WORTH PROTECTING

A Protective Transit Coating has been applied to this vehicle to keep paint in "like new" condition all the way to your Dealership.

Toyota Dealer:

This Protective Transit Coating should only be removed by using the Transit Coating Remover placed in the glove compartment of this vehicle. For detailed removal instructions, refer to Toyota Service Bulletin 001. See label.

When these vehicles are received, you should verify that the transit coating remover is with the vehicle. In the event that the remover has been omitted or lost, a transportation claim should be filed. A replacement container of the remover can be ordered through the normal Parts System. The Part number for this remover is 00252-06000.

Note: For best results, this coating should be removed within two weeks of the arrival at your dealership.

INSTRUCTIONS FOR DEALER REMOVAL OF PROTECTIVE TRANSIT COATING

MATERIAL REQUIRED: One quart container of transit coating remover (P/N 00252-06000) per vehicle.

EQUIPMENT REQUIRED: Bucket, approximately 1.5 gallons (6 quarts)
Wash Mitt or Sponge
Safety Glasses
Rubber Gloves
Rubber Apron, or Rain Suit
Rubber Boots
Water Hose

WASHING AREA: A well ventilated, shaded area with drainage, located away from grass or plants.

HAND WASH INSTRUCTIONS

1. Remove quart container of transit coating remover from the vehicle glove compartment.
2. Mix the entire contents of the quart container in a clean bucket filled with 4 quarts (1 gallon) of water.

CAUTION: THE DILUTION RATIO OF 4:1 IS IMPORTANT FOR EASY REMOVAL OF THE PROTECTIVE TRANSIT COATING. OVER DILUTION WILL RESULT IN UNNECESSARY EFFORT AND REPEATED WASHINGS. UNDER DILUTION WILL NOT PROVIDE ENOUGH MATERIAL TO COVER THE ENTIRE VEHICLE.

3. Prerinse the vehicle to remove the surface dirt that might scratch the paint during the washing process. If snow or ice are on the vehicle, it must be removed prior to applying the Protective Coating Remover.
4. In a shaded wash area, apply the diluted remover to the entire vehicle exterior including the bumpers, moldings and glass. Allow the remover to contact the coating for 40-60 seconds.
5. Agitate the surface with the wash mitt or sponge as you would normally wash a vehicle.
NOTE: The remover is specifically designed to unlock the Protective Transit Coat. Attempts to remove it by rubbing before the remover has penetrated the coating (approximately 40-60 seconds) are unnecessary.
6. Thoroughly rinse the entire vehicle with high pressure water. Do not let the transit coating remover dry on the vehicle or a rewash will be required.
7. Dry the vehicle to avoid water spots.
8. Check the vehicle for areas where the protective coating has not been removed. Spot removal can be done by applying a small amount of the diluted remover and wiping with a clean, dry cloth.

INSTRUCTIONS FOR DEALER REMOVAL OF PROTECTIVE TRANSIT COATINGAUTOMATIC CAR WASH APPLICATION

The Protective Transit Coating can be removed in a contact type car wash if there is no rinse arch prior to the brushes. This can be done by following steps 1, 2, 3, 4, 7 and 8 shown above.

CAUTION: Contains sodium metasilicate. Do not take internally. If swallowed, drink large quantities of milk or water and consult a physician immediately. Avoid contact with eyes or skin. If contact is made, flush eyes with water for 15 minutes and seek medical attention. Avoid prolonged breathing of vapors (over 3 hours continuous exposure). Do not use if ambient temperature in shaded area exceeds 95 degrees F. Keep out of reach of children.

The required material safety data sheets are attached.