



**Technical Service
BULLETIN**

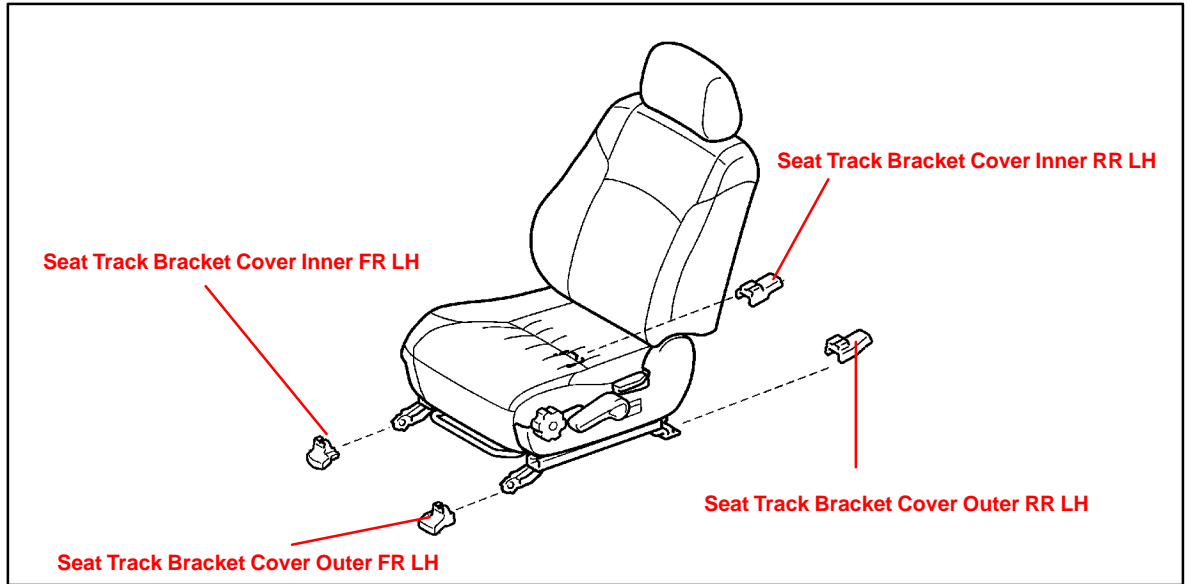
April 28, 2004

Title:
**FRONT SEAT TRACK COVER
REMOVAL PROCESS**

Models:
'03 – '04 4Runner

**BODY
B0007-04**

Introduction Please follow this TSB for proper removal methods for front seat track covers (track cover).



Applicable Vehicles • 2003 – 2004 model year 4Runner vehicles.

Warranty Information

OP CODE	DESCRIPTION	TIME	OFF	T1	T2
N/A	Not Applicable to Warranty	–	–	–	–



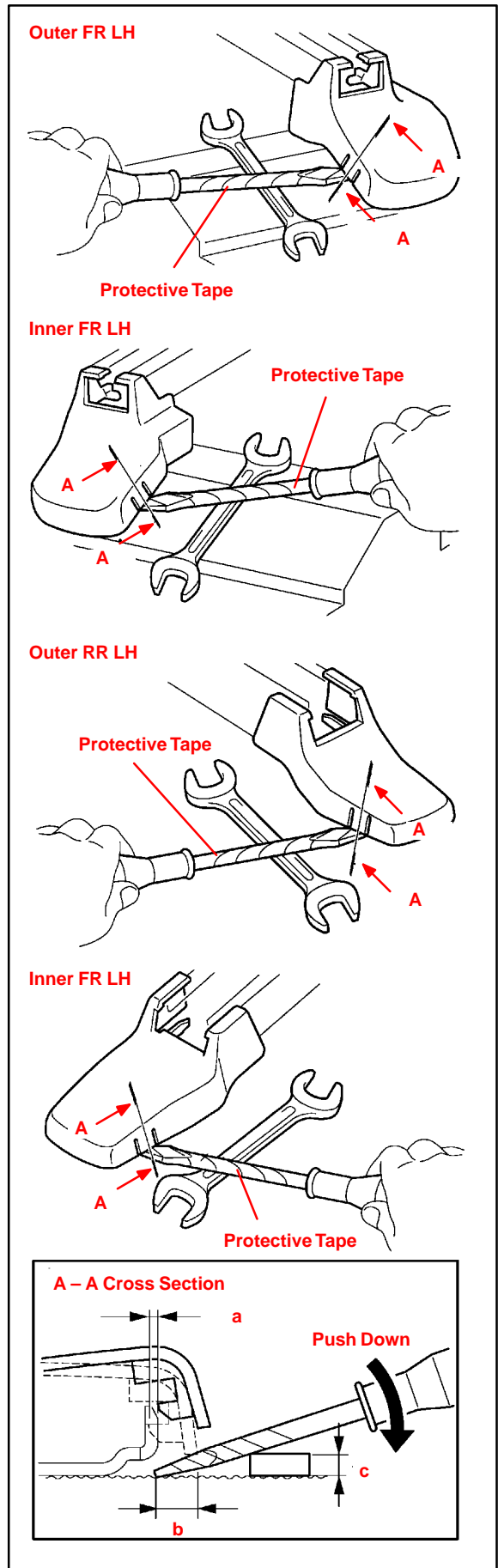
Removal and Installation Procedure

1. Remove the seat track bracket cover.
 - A. Insert a flat-head screwdriver approximately 5.0 mm (0.197 in.) into the area between the track cover interior claw's lower part and floor carpet.

NOTE:
Tape the screwdriver tip before use.

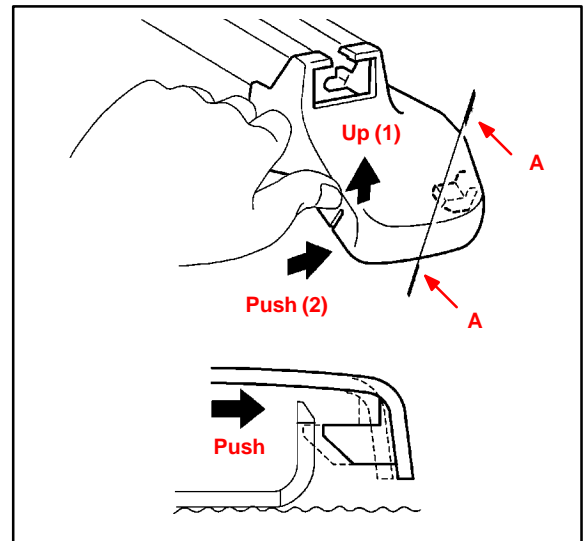
- B. Place an object with a height of approximately 5.0 to 8.0 mm (0.197 to 0.315 in.) below the screwdriver. Use the object as the screwdriver's fulcrum and push down on the screwdriver to release the track cover's inside claw, as shown in the illustration.

AREA	MEASUREMENT
a	1.6 mm (0.063 in.)
b	5.0 mm (0.197 in.)
c	5.0 to 8.0 mm (0.197 to 0.315 in.)

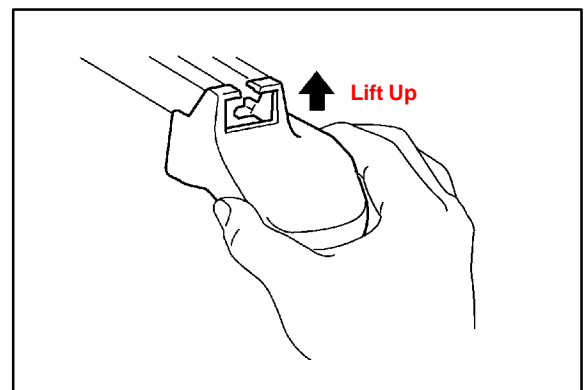


Removal and Installation Procedure
(Continued)

- C. Lift up the front tip of the track cover (1). Then push the inside claw (2) toward the claw on the opposite side to release the outside claw.



- D. After the 2 claws have been released, carefully lift up and remove the track cover.



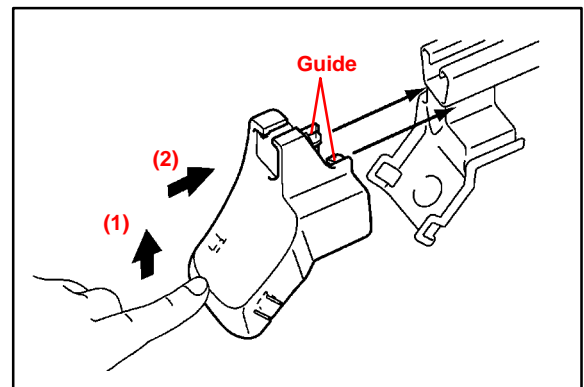
2. Reinstall track cover.

NOTE:

Be sure to check for damage to the track cover before reinstalling. If track cover is damaged, replace it with a new service part.

Install the seat track bracket cover outer FR LH.

- A. Insert the track cover interior 2 guides in between the seat rail and seat leg. Then slightly lift up the track cover's rear part (1) and carefully push the track cover in until it cannot be pushed in any further (2).



**Removal and
Installation
Procedure**
(Continued)

- B. Carefully insert the track cover's exterior claw into the seat leg corner's groove according to the procedure shown in the illustration (1 → 2 → 3).
- C. Carefully push the cover directly from the top of the track cover's interior claw to insert it into the seat leg corner's groove, as shown in the illustration (4).
- D. Wiggle the seat track cover to ensure that it is snapped securely into place.

NOTE:

Use the same installation procedure on other locations.

