



# TECHNICAL SERVICE BULLETIN

REF.: BODY  
NO.: BO91-011  
DATE: MAY 10, 1991  
MODEL: SV, VV, MX

## FRONT INNER SHOULDER BELT GUIDE

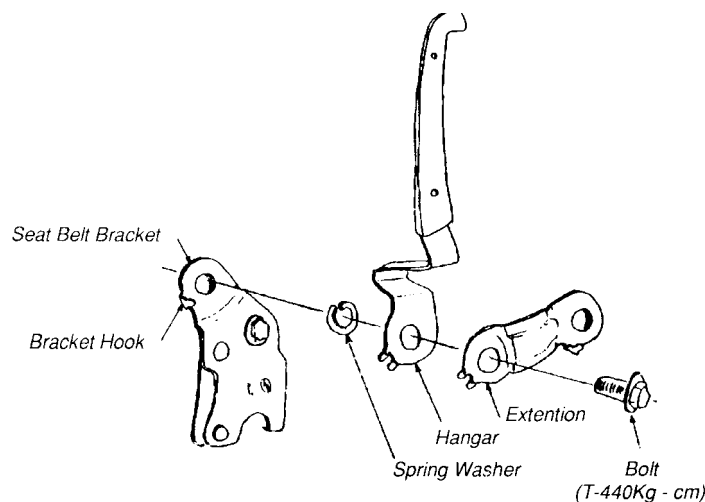
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A Front Inner Shoulder Belt Guide is now available to improve seat belt comfort by keeping the belt on the shoulder and away from the neck and face. Install the guide by following the instructions for the specific model as described below.

MODEL	PART NO.	PART NAME
1987-1991 Camry	73176-32010 73177-32010	Hanger, Fr. Shoulder Belt, RH Hanger, Fr. Shoulder Belt, LH
1985-1988 Cressida	73176-22020 73177-22020	Hanger, Fr. Shoulder Belt, RH Hanger, Fr. Shoulder Belt, LH
1989-1991 Cressida	73176-22030 73177-22030	Hanger, Fr. Shoulder Belt, RH Hanger, Fr. Shoulder Belt, LH

### **INSTRUCTIONS FOR ASSEMBLING HANGAR, 1987 – 1991 CAMRY:**

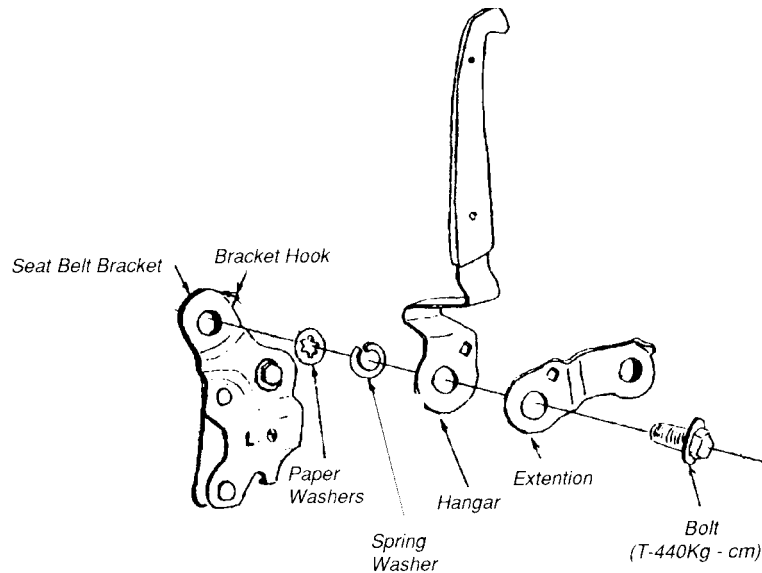
1. Remove seat and seat side inner garnish molding.
2. Remove extension from seat belt bracket.
3. Insert hangar between spring washer and extension. Insert and tighten bolt. Make sure the hook on seat belt bracket meshes with hangar and extension.
4. Assemble seat side inner garnish to seat.
5. Install seat into car.



TOYOTA MOTOR SALES U.S.A., INC.

## **INSTRUCTIONS FOR ASSEMBLING HANGAR 1985 – 1988 CRESSIDA:**

1. Remove seat and seat side inner garnish molding.
2. Remove extension from seat belt bracket.
3. Insert hangar between spring washer and extension. Insert and tighten bolt. Make sure the hook on seat belt bracket meshes with hangar and extension.
4. Assemble seat side inner garnish to seat.
5. Install seat into car.



## **INSTRUCTIONS FOR ASSEMBLING HANGAR 1989 – 1991 CRESSIDA:**

1. Remove seat and seat side inner garnish molding.
2. Remove buckle assembly from seat belt bracket.
3. Insert hangar between buckle assembly and bolt. Insert and tighten bolt. Make sure the hook on seat belt bracket meshes with hangar and buckle assembly.
4. Assemble seat side inner garnish to seat.
5. Install seat into car.

