



**Technical Service  
BULLETIN**

December 20, 2005

Title:

**FRONT DOOR  
OPENING WEATHERSTRIP**

Models:

'01 – '05 Highlander & '06 Highlander HV

**BODY**  
**B0016-05**

**Introduction** Customers may complain that the front door opening weatherstrip becomes loose or comes off easily. In addition, there have been concerns that service parts are short in length. The following parts and procedures are provided to address these concerns.

- Applicable Vehicles**
- **2001 – 2005** model year **Highlander** vehicles produced **BEFORE** the Production Change Effective VINs shown below.
  - **2006** model year **Highlander HV** vehicles produced **BEFORE** the Production Change Effective VINs shown below.

**Production  
Change  
Information**

MODEL	PRODUCTION CHANGE EFFECTIVE VIN
Highlander	JTEGD21A#60134833
	JTEDD21A#60134833
	JTEDH21A#60040629
	JTEED21A#60040629
	JTEGP21A#60095082
	JTEDP21A#60095082
	JTEHP21A#60141854
	JTEEP21A#60141854
Highlander HV	JTEDW21A#60006675
	JTEEW21A#60012061
	JTEHW21A#60012061

**Warranty  
Information**

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
BD5017	R & R Front Door Opening Weatherstrip	0.3	62311-48020-## 62312-48020-##	62	99
Combo A	Other Side	0.3			

**Applicable Warranty\*:**

**This repair is covered under the Toyota Comprehensive Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.**

\* Warranty application is limited to correction of a problem based upon a customer's specific complaint.



**Parts Information**

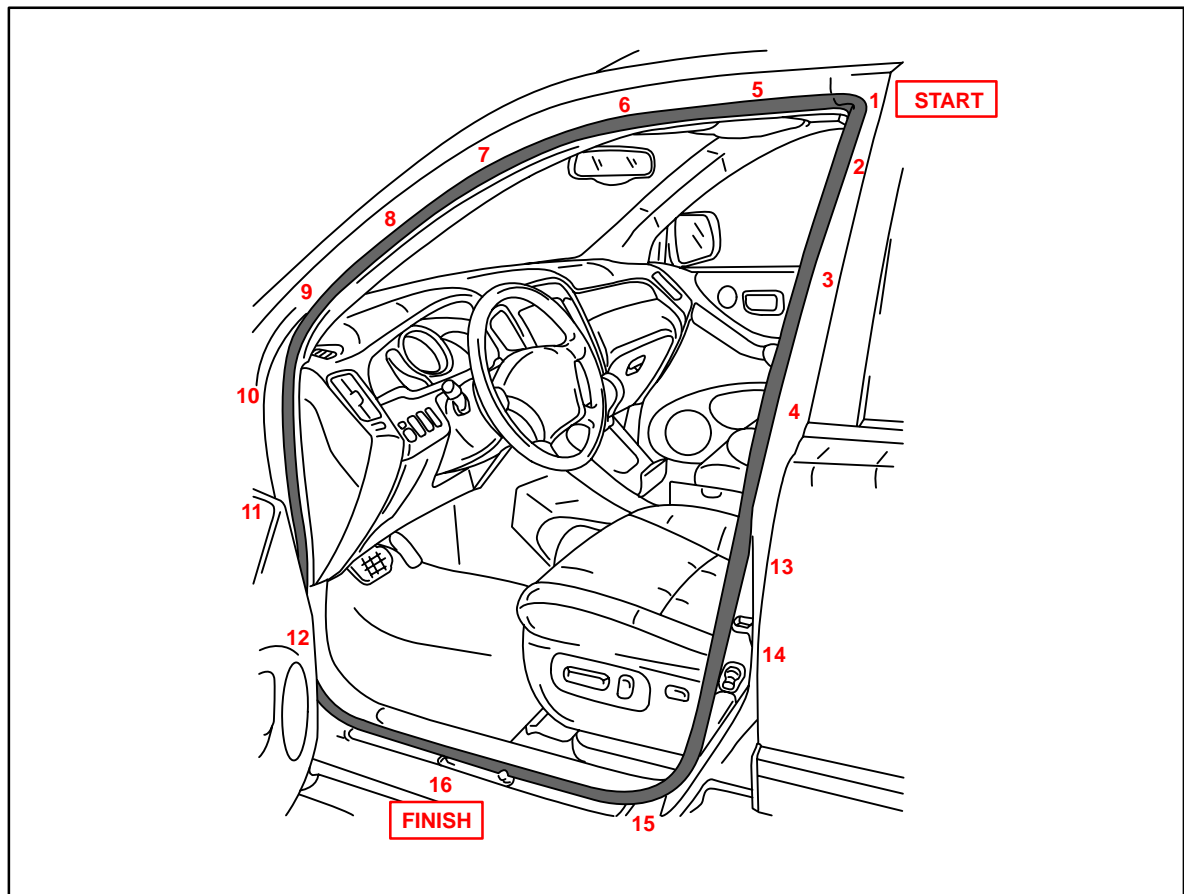
PREVIOUS PART NUMBER	CURRENT PART NUMBER	PART NAME	QTY
62311-48020-##	62311-48050-##	Weatherstrip, Fr Door Opening Trim RH	1
62312-48020-##	62312-48050-##	Weatherstrip, Fr Door Opening Trim LH	1

**Required Tools & Material**

TOOLS & MATERIAL	QUANTITY
3M General Purpose Adhesive Cleaner, Kent Acrysol™, or equivalent	1

**Repair Procedure**

1. Remove the scuff plate.
2. Remove the old front door opening weatherstrip.
3. Thoroughly remove, with adhesive cleaners, any remnants of mastic sealer that is present on the door frame opening.
4. Install the NEW weatherstrip by following the sequence of steps below (driver's side shown in illustration). Make sure the weatherstrip is fully seated onto the body.



5. Replace the scuff plate.
6. Follow the same sequence of steps on the passenger's side of the vehicle, if necessary.