



**Technical Service
BULLETIN**

October 20, 2006

Title:

**DRIVER'S SIDE MANUAL SEAT
MOVEMENT/NOISE**

Models:

'03 – '06 4Runner

NVH
NV011-06

Introduction Some customers with 2003 – 2006 model year 4Runner vehicles equipped with a manual driver's side seat may complain that an audible seat noise or a slight shifting sensation can be felt in the lower seat cushion area. An improved seat assembly is now available to remedy this condition.

- Applicable Vehicles**
- **2003 – 2006** model year **4Runner** vehicles equipped with **driver's side manual seat**.

Warranty Information

OP CODE	DESCRIPTION	TIME	OFF	T1	T2
711041	R & R Front Seat Assembly	0.2	71200-35###-##	62	43
Combo F	R & R Front Seat Cushion Cover (Seat Frame Replacement Only)	0.3			
Combo H	R & R Front Seat Back Cushion Cover (Seat Frame Replacement Only)	0.3			

Applicable Warranty*:

This repair is covered under the Toyota Comprehensive Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.

* Warranty application is limited to correction of a problem based upon a customer's specific complaint.



Parts
Information**2003 MY 4Runner Vehicles w/ Side Airbag**

PREVIOUS PART NUMBER	CURRENT PART NUMBER	PART NAME	COLOR	QTY
71200-3D781-B2	71200-35A81-B0	Seat Assembly, FR LH	Stone	1
71200-3D780-B5	71200-35A81-B1		Gray	1
71200-3D781-E1	71200-35A81-E0		Fawn	1

2004 MY 4Runner Vehicles w/ Side Airbag

PREVIOUS PART NUMBER	CURRENT PART NUMBER	PART NAME	COLOR	QTY
71200-3D781-B2	71200-35A81-B0	Seat Assembly, FR LH	Stone	1
71200-3D781-B1	71200-35A81-B1		Gray	1
71200-3D781-E1	71200-35A81-E0		Fawn	1

2005 MY 4Runner Vehicles w/ Side Airbag

PREVIOUS PART NUMBER	CURRENT PART NUMBER	PART NAME	COLOR	QTY
71200-3D860-B2	71200-35A91-B0	Seat Assembly, FR LH	Stone	1
71200-3D860-B3	71200-35A91-B1		Gray	1
71200-3D860-E1	71200-35A91-E0		Fawn	1

2006 MY 4Runner Vehicles w/ Side Airbag

PREVIOUS PART NUMBER	CURRENT PART NUMBER	PART NAME	COLOR	QTY
71200-35B00-E0	71200-35B01-B0	Seat Assembly, FR LH	Stone	1
71200-35B00-E0	71200-35B01-E0		Fawn	1

All 4Runner Vehicles w/out Side Airbag

PREVIOUS PART NUMBER	CURRENT PART NUMBER	PART NAME	QTY
71120-35031	71120-35151	Frame Assembly, FR Seat with Adjuster, LH	1

**Repair
Procedure
w/ Side
Airbags**

Replace seat assembly with NEW service part.

For seat assembly removal and installation instructions, refer to the Technical Information System (TIS), applicable model year 4Runner Repair Manual: *Seat: Front Seat Assembly (Manual Seat Type): Overhaul*.

**Repair
Procedure
w/o Side
Airbags**

Replace seat frame assembly with NEW service part.

For seat assembly removal and installation instructions, refer to the TIS, applicable model year 4Runner Repair Manual: *Seat: Front Seat Assembly (Manual Seat Type): Overhaul*.