



**Technical Service
BULLETIN**

February 10, 2005

Title:

DOOR WIND NOISE IMPROVEMENT

Models:

'01 – '05 Highlander



NV002-05

NVH

Introduction Some vehicles may exhibit wind noise coming from both the front and rear door window glass. The following repair has been developed to improve this condition.

- Applicable Vehicles**
- **2001 – 2005** model year **Highlander** vehicles produced **BEFORE** the Production Change Effective VINs shown below.

Production Change Information

MODEL	PRODUCTION CHANGE EFFECTIVE VIN
Highlander	JTEDD21A#50110531
	JTEHD21A#50034073
	JTEGP21A#50049702
	JTEHP21A#50077140

Parts Information

PREVIOUS PART NUMBER	CURRENT PART NUMBER	PART NAME	QTY
75710-48020	Same*	Molding Assembly, Front Door Belt, RH	1
75720-48020		Molding Assembly, Front Door Belt, LH	
75730-48020		Molding Assembly, Rear Door Belt, RH	
75740-48020		Molding Assembly, Rear Door Belt, LH	

* Please refer to Parts Identification Method.

Warranty Information

OP CODE	DESCRIPTION	TIME	OFF	T1	T2
NV4014	Replace Door Belt Molding (One Side)	0.4	757#0-48020	91	43
Combo A	Each Additional Door Belt Molding	0.4			

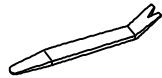
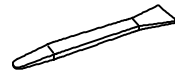
Applicable Warranty*:

This repair is covered under the Toyota Comprehensive Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.

* Warranty application is limited to correction of a problem based upon a customer's specific complaint.



Required SSTs

SPECIAL SERVICE TOOLS (SSTs)		PART NUMBER	QUANTITY
Plastic Pry Tool Set (or equivalent)*		00002-06000-01	1
			

* Essential SSTs.

NOTE:
Additional SSTs may be ordered by calling SPX/OTC at 1-800-933-8335.


Part Identification Method

Countermeasure became effective from “4J08” for supply parts. Countermeasure parts can be identified by parts after the date code below.

Parts Identification Method

Part Name AE

Part Number



QTY: **1**

TOYOTA GENUINE PARTS **TOYOTA MOTOR CORPORATION**
MADE IN JAPAN

REMOVABLE
4J08

Parts Packing Date Identification Code is mentioned on the Parts Number Label:

4J08

4	J	08
Year of Packing	Month of Packing	Day of Packing
4 = 2004	A – L Jan – Dec	01 – 31

Repair Procedure

Replace the affected outside belt molding assembly.

1. Replace Front Door Molding Assembly LH.

HINT:

- The installation procedures are the removal procedures in reverse order.
- Use the same procedures for the RH side and LH side.

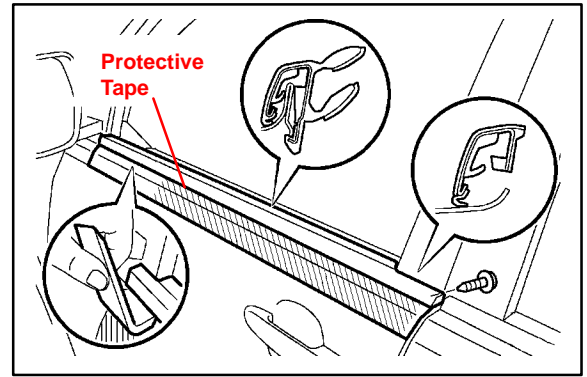
NOTE:

Refer to the Technical Information System (TIS), applicable model year Highlander Repair Manual: *Engine/Hood: Front Door: Overhaul (Highlander)*.

- A. Remove power window regulator switch assembly.
- B. Remove front door lower frame bracket garnish LH.
- C. Remove door pull handle.
- D. Remove front door trim board sub-assembly.

Repair Procedure
(Continued)

- E. Remove front door belt molding assembly LH.
 - a. Remove the screw.
 - b. Put protective tape under the molding (i.e., masking tape, body shop tape).
 - c. Using a molding remover or scraper, remove the molding.



2. Replace Rear Door Molding Assembly LH.

HINT:

- The installation procedures are the removal procedures in reverse order.
- Use the same procedures for the RH side and LH side.

NOTE:

Refer to TIS, applicable model year Highlander Repair Manual: Engine/Hood: Rear Door: Overhaul (Highlander).

- A. Remove door pull handle.
- B. Remove rear door trim board sub-assembly LH.
- C. Remove rear door belt molding assembly LH.
 - a. Remove the screw.
 - b. Put protective tape under the molding (i.e., masking tape, body shop tape).
 - c. Using a molding remover or scraper, remove the molding.

