



**Technical Service
BULLETIN**

January 15, 2003

Title:
DOOR WEATHERSTRIP
Models:
'02 4Runner

TSB

REVISÉD
B0001-03
BODY

TSB REVISION NOTICE:

January 28, 2003, the Parts Information table has been revised.
The previous TSB should be discarded.

Introduction The front door weatherstrip may become loose around the door opening. The following procedure has been developed to improve this condition.

- Applicable Vehicles**
- **2002** model year **4Runner** vehicles.

Parts Information

PART NUMBER	PART NAME
62311-35012	Front Door Opening Trim Weatherstrip, RH
62312-35012	Front Door Opening Trim Weatherstrip, LH

Required Tools & Material

TOOLS & MATERIALS	PART NUMBER	QUANTITY
3M Super Weatherstrip Adhesive	3M08008	1
Kent Acrysol	20005	1

Warranty Information

OP CODE	DESCRIPTION	TIME	OFF	T1	T2
BD1053	R & R Front Door Opening Trim Weatherstrip	0.7	62311-35012 62312-35012	62	57

Applicable Warranty*:

This repair is covered under the Toyota Comprehensive Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.

* Warranty application is limited to correction of a problem based upon a customer's specific complaint.

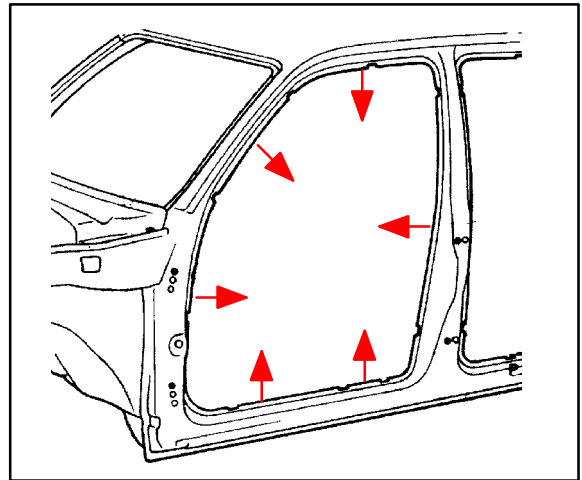


Repair Procedure

1. Remove the front door opening trim weatherstrip.

NOTE:

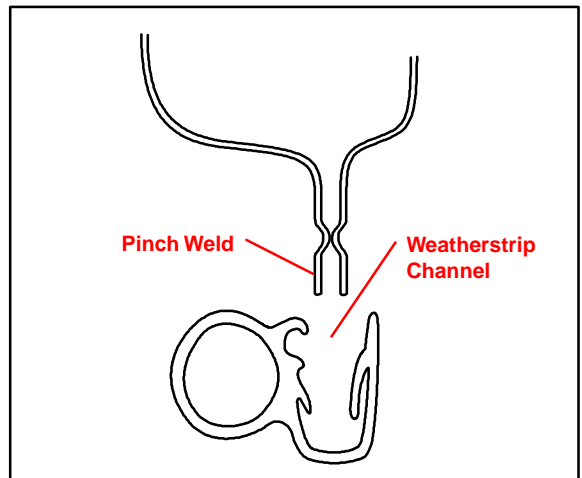
Inspect the weatherstrip for damage. If no damage is found, re-use the weatherstrip.



2. Clean the adhesive from the body pinch weld and the weatherstrip channel using Acrysol.

NOTE:

It is still necessary to clean the weatherstrip channel with Acrysol even if a new part is used.



3. Apply 3M Super Weatherstrip Adhesive to the body pinch weld and weatherstrip channel according to manufacturer instructions.
4. Reinstall weatherstrip.