



**Technical Service
BULLETIN**

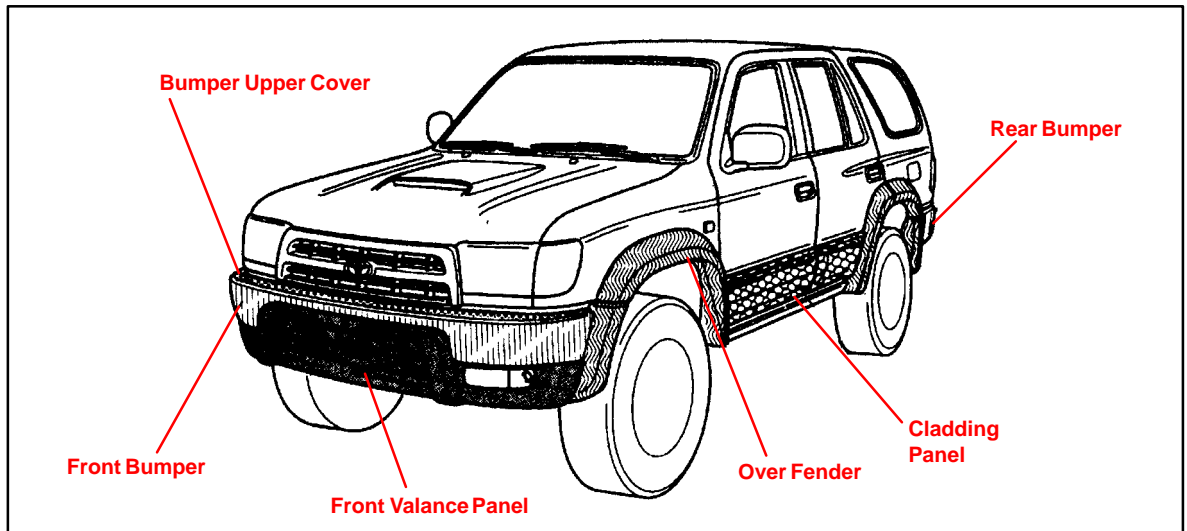
October 9, 1998

Title:
1999 4RUNNER PAINT COLORS
Models:
'99 4Runners

T S B

**PAINT
PA004-98**

Introduction The following information outlines the single/two-tone painting schemes used on 1999 4Runners.



Affected Vehicles • All 1999 4Runners.

Warranty Information

OP CODE	DESCRIPTION	TIME	OPN	T1	T2
N/A	Not Applicable to Warranty	-	-	-	-



4Runner Paint Colors

TWO-TONE/COLOR NAMES	COLOR NUMBER ON VIN LABEL	BODY COLOR	VALENCE PANEL/CLADDING PANEL/BUMPER UPPER COVER/*1 OVER FENDER	BUMPER
Natural White	056	056	Non-Painted Plastic Material	Chrome Plated
Desert Dune Met.	1A5	1A5		
Millennium Silver Met.	1C0	1C0		
Sunfire Red Pearl	3K4	3K4		
Radiant Red	3L5	3L5		
Autumn Blaze Met.	4P5	4P5		
Stellar Blue Pearl	8L7	8L7		
Horizon Blue Met.	8N1	8N1		
Black	202	202		
Imperial Jade Mica	6Q7	6Q7		
Millennium Silver/Millennium Silver	K73	1C0	1C0	
Imperial Jade Mica/Imperial Jade Mica	K79	6Q7	6Q7	
Natural White/Silver Metallic	K82	056	181	
Desert Dune Pearl/Silver Metallic	K84	1A5	181	
Millennium Silver Met./Silver Met.	K85	1C0	181	
Black/Topaz Met.	K87	202	1A2	
Sunfire Red Pearl/Topaz Met.	K89	3K4	1A2	
Autumn Blaze Met./Topaz Met.	K90	4P5	1A2	
Imperial Jade Mica/Topaz Met.	K92	6Q7	1A2	

*1: only used on Luxury Models.

Repair Procedure

Please observe the following precautions during the refinish/drying process:

1. To prevent cladding warpage, hold the cladding panels firmly in place and keep the drying temperature below 50°C (122°F).
2. Since the cladding panels and bumpers are made of flexible plastic urethane material, use a 2-part urethane finish paint system with plasticizer for all bumper/cladding repairs.