



TECHNICAL SERVICE BULLETIN

REF.: ACCESSORIES
 NO.: AX95-006
 DATE: SEPTEMBER 11, 1995
 MODEL: LAND CRUISER

1995 LAND CRUISER WOOD DASH REPAIR PROCEDURE

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On the 1995 Land Cruiser, some instrument panel components are made of polypropylene. Under some conditions, the five Genuine Toyota Woodgrain Dash Applique pieces may not adhere properly to these components. This condition affects only 1995 Land Cruisers. In the event you are requested to repair this condition, use the following instructions to replace all five (5) of the affected woodgrain pieces listed.

NOTE: All five dash pieces must be replaced, regardless of evidence of lifting. If other woodgrain pieces need replacing, follow the original installation instructions.

KIT CONTENTS		P/N 00536-60955
FIG #	DESCRIPTION	QTY
1	Upper Console Fascia	1
2	Lower Console Fascia	1
3	Radio Fascia	1
4	Lower Center Console Fascia	1
5	Upper Center Console Fascia	1
-	Promoter Pen	1

TOOL AND MATERIALS REQUIRED	QTY
PPG DX380 Wax & Grease Remover	As Required
Isopropyl Alcohol (Mixed 50/50 With Water)	As Required
Scott Shop Towels On A Roll	As Required
Hair Dryer Or Heat Gun	1
Plastic Putty Knife (Or Nylon Removal Tool)	1

SAFETY ISSUES:

Use promoter pen in well ventilated areas.

STEP 1 - EXAMINE THE WOOD PIECES:

Carefully examine the edges of all wood trim pieces. Determine whether any edges have lifted. Note the condition of the existing pieces: Are any edges lifting off the panels? Have any of the five pieces fallen off? Please include this information in the Condition/Cause warranty information.

STEP 2 - REMOVE RELATED WOOD PIECES:

Using a plastic putty knife or nylon removal tool, gently pry and pull the five wood dash pieces from the panels specified below:

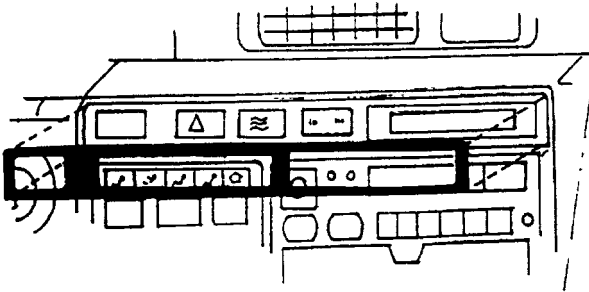


Fig. 1 Upper Console Fascia

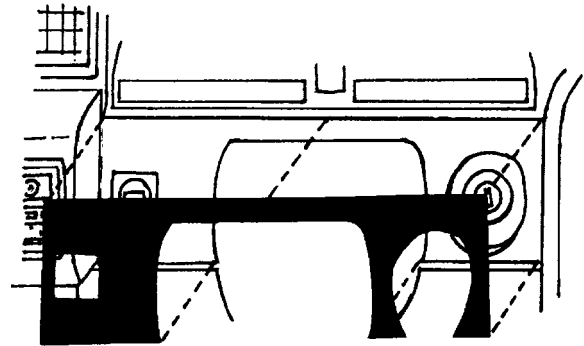


Fig. 2 Lower Center Fascia

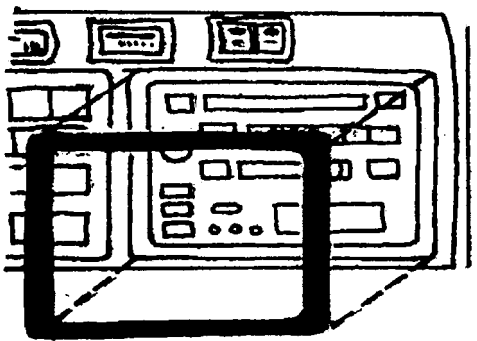


Fig. 3 Radio Fascia

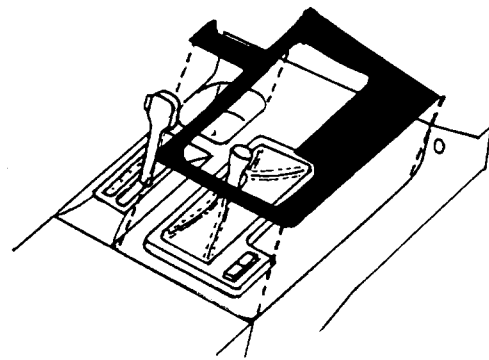


Fig. 4 Lower Center Console Fascia

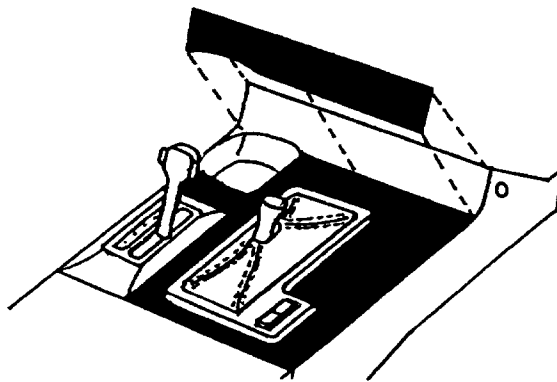
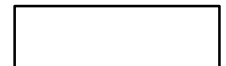
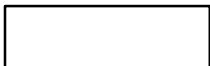


Fig. 5 Upper Center Console Fascia



STEP 3 - CLEAN PANEL SURFACE:

- A) Using fingertips, roll/rub off any remaining adhesive on vehicle panels.
- B) Apply DX380 wax and grease remover directly to clean towel and thoroughly scrub panel surfaces. Use a clean new towel to wipe the panel surfaces dry.
- C) Apply isopropyl alcohol (50/50 mix with water) directly to a clean new towel and thoroughly clean panel surfaces. Allow panels to dry.

STEP 4 - APPLY ADHESION PROMOTER:

Shake the pen containing 3M Adhesion Promoter (3M#94/4298) well. Using the promoter pen, carefully apply one **thin layer** to the full contact area of each panel previously described.

IMPORTANT:

Apply only a single layer of promoter! If two or more layers are applied to a panel, the wood dash component will not successfully adhere over time.

Allow panel surface to dry for approximately three minutes, or until glossiness of promoter goes away.

STEP 5 - INSTALL REPLACEMENT WOOD PIECES:

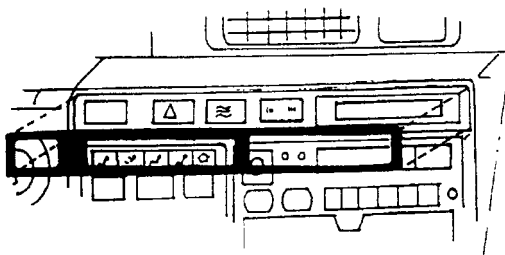
Install one wood piece at a time. Follow these instructions for each replacement piece shown.

- A) Heat replacement wood trim above 70°F.
- B) Ensure that panel is dry (glossiness of promoter is not apparent).
- C) Remove protective backing from the replacement wood parts. Lightly place part into position. Verify switch/button function where applicable. Press firmly over the entire surface of the wood part, using a clean new towel with the palm of your hand.



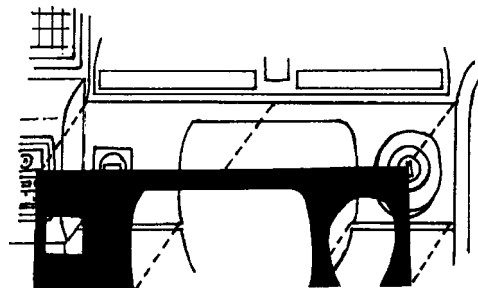
STEP 5 - INSTALL REPLACEMENT WOOD PIECES:

Install one piece at a time. Line up wood pieces according to notes below.



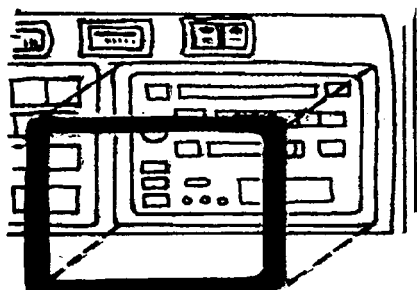
- Align all four corners & switch cut-outs.
- Press into place.

Fig. 1 Upper Console Fascia



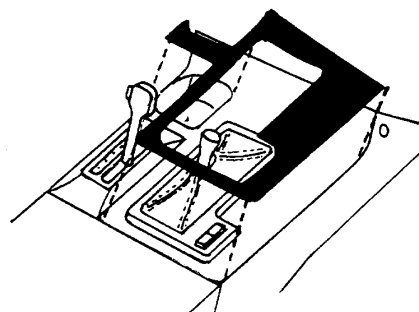
- Align cut-outs for differential lock & ignition key, then the leg over steering column.
- Press into place.

Fig. 2 Lower Center Fascia



- Align all four corners.
- Press into place.

Fig. 3 Radio Fascia



- Align cut-out for shift lever cupholder recess and the rear corners.
- Press into place.

Fig. 4 Lower Center Console Fascia

- Align lower edge flush to front edge and upper RH corner of the lower center console wood piece.
- Press into place.

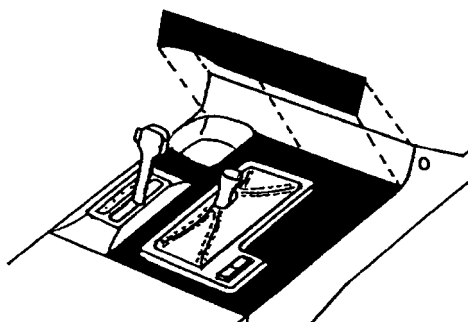


Fig. 5 Upper Center Console Fascia



WARRANTY INFORMATION:

The requirements for warranty submission are as follows:

OPCODE	CLAIM TYPE	DESCRIPTION	ORIGINAL FAILED PART	REPLACEMENT PART	FLAT RATE HOUR
999480	RG	Repair Of Genuine Accessory Wood Dash Trim	00536-60955	00536-60955	0.5 Hrs./Vehicle Includes 0.1 Hr. Admin. Time

T1: 62 (Loose, Falling Off)
T2: 51 (Poor Adhesion)

CCR must be completed. Include the status of the original parts as you first viewed them (were the edges lifting, or the wood piece falling off, etc.). This will assist USP&SD in our follow-up activities.

NOTE: Only replacement part (00536-60955) may be entered for the repair. Any additional or substituted components will not be accepted and the claim will be returned to the dealer for correction prior to claim payment by TMS.

If you need further assistance, contact Dave Schrandt at (310) 781-2556.

