



TECHNICAL SERVICE BULLETIN

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MODEL: ALL MODELS

1993 KEY CODE AND CUTTER INFORMATION

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There will be two new key systems for Corolla for 1993:

- The Corolla sedan will utilize the same "High Security" lock and key system as the 1992/1993 Camry. The key blanks, codes, and cutting equipment will also be the same as the 1992/1993 Camry.
- The 1993 Corolla Wagon, however, will feature a totally new key system. This system will require a new cam-set, carriage, codes, and two new key blanks. Because of this new key and lock design, cutting replacement keys will require an update kit for your Curtis Industries key cutter. The update kit, No. 20578, contains the following:

CURTIS UPDATE KIT – NO. 20578

No. 20553 DC-70 Cam-set

No. 20554 DC-70 Carriage

No. 20577 Code set

NOTE: Key blanks for all 1993 Corolla vehicles must be cut on a 47 degree code cutter, equipped with a 'brass' colored key clamp. Use of any other model code cutter, or clamp, can cause keys to stick in the ignition lock, resulting in possible damage to the starting system.

For code and key cutter information on the 1993 Corolla and other 1993 model year Toyota vehicles, please refer to the accompanying charts.

Contact your local Curtis representative or call Curtis Industries Customer Service at (216) 951-2400 for further information.

TOYOTA MOTOR SALES U.S.A., INC.