

# TOYOTA

## SERVICE BULLETIN

TOYOTA MOTOR SALES, U.S.A., INC.

VOLUME

9

REFERENCE	PRODUCT GENERAL INFORMATION
NUMBER	022 (REVISED)
DATE	12-02-88
MODEL	ALL MODELS

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### 1989 TOYOTA KEY CODE AND KEY CUTTER INFORMATION

**The new key and lock system introduced on the 1988 model Corolla has been expanded to the 1989 Cressida and Trucks.**

This new lock system is intended to achieve:

- (1) Improved theft deterrence
- (2) Increased availability of key code combinations

This change will require all Toyota dealers to obtain a new key cutter from Curtis Industries. Contact your local Curtis representative or call Curtis Industries customer service at (216) 951-2400 for information on this new key cutter.

For Toyotas with the previous lock and key system, the following Curtis equipment and Toyota key blanks are recommended:

- (1) Blue handle key cutter
- (2) 4 cams – TOY-1, TOY-2, TOY-3\*, DC-1.
- (3) 5 carriages – TOY-1, TOY-2, TOY-3, TOY-4, TOY-10A\*
- (4) TR33, TR36, TR37, TR38 key blanks (for older models approximately 15 or more blanks are available.)

\* For 1986 Celica Liftback models. TR39 with TOY-3 cam and TOY-10A carriage.

The blue handle key cutter is usable for all Toyota models up to and including 1988, except 1988 and 1989 Corolla sedans and coupe, 1989 Cressida, and 1989 Truck, which use the new system.

For the new lock and key system, the following Curtis equipment and Toyota key blanks are recommended:

- (1) Gold handle key cutter #2046
  - (2) Decoder slot TOY-50
  - (3) Cam set DC-50
  - (4) Carriage TOY-50
  - (5) Key blanks — TR-40 (Curtis Industries Key Blank)
  - (6) New Key Code Book #20481
- Toyota key blanks are available from your facing Parts Depots.
  - Part Number (s): 90999-00130, 90999-00132 (**With cap**)
  - **Master Kit #20417 contains items (1) – (4) on the above list plus one code book.**

For detailed model application information, please refer to the attached list:

## TOYOTA KEY CODE AND KEY CUTTER INFORMATION - 1989

## 1989 KEY CODE AND KEY CUTTER INFORMATION

SERIES	APPLICABLE MODEL	CODE SERIES	SLOT	DECODER	CAM-SET MARKINGS	CARRIAGE MARKINGS	BLANK KEY PART NO.	KEY CUTTER
TERCEL 1989 -	EL31	R5001 - R6924	M.N	DC-1	TOY-3	90999-00104	BLUE HANDLE	
COROLLA 1988 -	AE92	G0001 - G2000	TOY-50	DC-50	TOY-50	90999-00130 90999-00132	GOLD HANDLE " "	
COROLLA FX 1987-88	AE82	S001 - S69S	M.N	DC-1	TOY-3	90999-00085 90999-00106	BLUE HANDLE " "	
CELICA TO DATE	ST16# (cp, cvt)	R5001 - R6924	M.N	DC-1	TOY-3	90999-00085 90999-00106	BLUE HANDLE " "	
	ST16# (1/b)	S0001 - S2878	TOY-3	TOY-3	TOY-10	90999-00112 90999-00113	BLUE HANDLE " "	
SUPRA TO DATE	MA7#	R5001 - R6924	M.N	DC-1	TOY-3	90999-00085 90999-00106	BLUE HANDLE " "	
CAMRY TO DATE	SV21 and VV21	F5951 - F9710	M.N	DC-1	TOY-4	90999-00118 90999-00099	BLUE HANDLE " "	
MR2 TO DATE	AW11	K0001 - K4570	M.N	DC-1	TOY-3	90999-00106 90999-00085	BLUE HANDLE " "	
CRESSIDA 1989 -	MX83	X0001 - X2000	TOY-50	DC-50	TOY-50	90999-00130 90999-00132	GOLD HANDLE " "	
VAN TO DATE	YR2#, YR3#	3001 - 4500	TOY-1	TOY-2	TOY-1	90999-00067 90999-00081	BLUE HANDLE " "	
LANDCRUISER 1988 -	FJ62	R5001 - R6924	M.N	DC-1	TOY-3	90999-00066 90999-00104	BLUE HANDLE " "	
TRUCK 1989 -	ALL EXCEPT 4RUNNER	W0001 - W2000	TOY-50	DC-50	TOY-50	90999-00130 90999-00132	GOLD HANDLE " "	
4RUNNER TO DATE	RN62#, 63#, 64# VN62#, 66#	K0001 - K4570	M.N	DC-1	TOY-3	90999-00085 90999-00106	BLUE HANDLE " "	