



TECHNICAL SERVICE BULLETIN

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DATE: MARCH 15, 1991
MODEL: ALL MODELS

SEAT BELT EXTENDER (1982 TO 1991 MODEL YEARS) – UPDATE

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A special procedure is available for customers who require extra length seat belts. Customers can now order seat belt extenders at no cost through their local Toyota dealer.

The extender is available in black only and in lengths of 6", 9", 12", 15" and 18".

Customers are informed of the seat belt extender availability through the Toyota Owner's Manual included in each 1987 or later vehicle. (See page 8 for text of Owner's Manual).

The customer will be required to visit a Toyota Dealership to have the required measurements made and complete the application form. The completed application form will be forwarded to the TMS Customer Relations Department to order the seat belt extender. (Additional application forms are available through Region/Private Distributor Customer Relations Departments.)

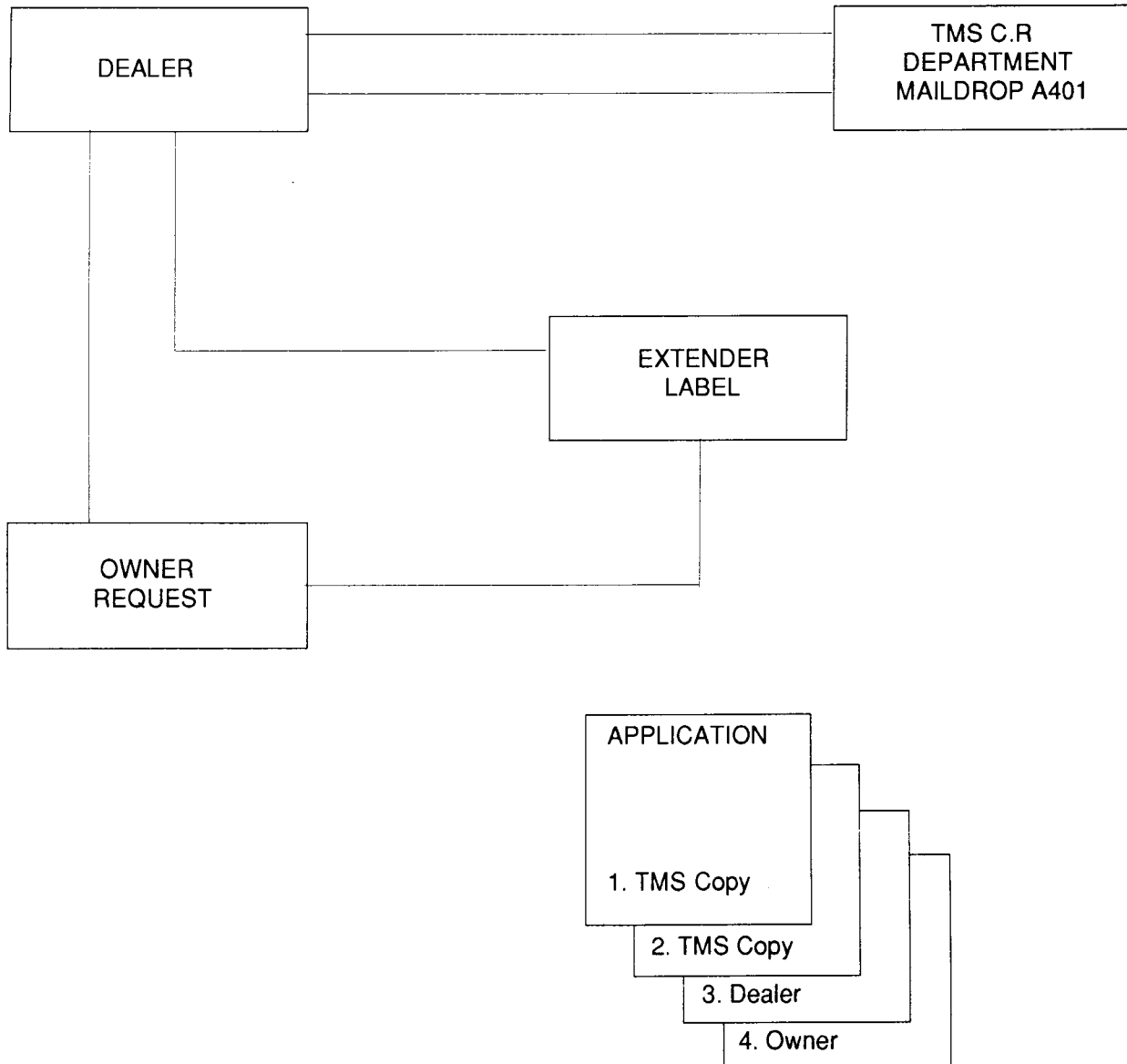
- The application must be filled out completely and signed by the customer in order for TMS Customer Relations Department to process and ensure timely delivery of extender.

Attached for your information are the following guides and examples:

- Flow Chart (Page 2)
- Seat Belt Extender Application/Part Number Chart (Pages 3- 6)
- Owner Instruction Sheet (Page 7)
- Statement included in Owner's Manual (Page 8)

The appropriate seat belt extender will be shipped to Dealership Parts Department at no charge in about two weeks. The Service Department should complete the affixed Seat Belt Extender Label and review the owner instruction sheet with the customer.

SEAT BELT EXTENDER (1982 TO 1991 MODEL YEARS) (CONT'D)



- (1) Owner request to dealer.
- (2) Dealer verifies condition and provides "Application for Seatbelt Extender" to owner. Dealer processes application form to TMS Customer Relations Department.
 - Dealer retains copies **3 & 4** to process delivery to owner.
- (3) TMS/C.R. records application form, copies 1 & 2.
 - Retain files in computer and microfilm.
 - Trigger TMS Parts Department to ship parts to dealer.
- (4) Dealer records appropriate information on the label attached to the belt extender and then contacts owner.
- (5) Send extender to owner.

SEAT BELT EXTENDER (1982 TO 1991 MODEL YEARS) (CONT'D)

To determine the proper part number, locate the "series" on the following charts. Then refer to the part number chart to find the appropriate part number for the "series" and length.

FRONT SEAT – EXTENDER APPLICATION TABLE											
(EXTENDER SERIES NO.)											
MODEL	TYPE	'91	'90	'89	'88	'87	'86	'85	'84	'83	'82
Cressida	USA spec.	R-2*	← *	← *	R-2	←	R-1	←	←	←	←
	Canada spec.	K-3	←	←	K-1	←	←	←	←	←	←
Supra		R-1	←	←	←	←	←	←	←		
Celica	L/B & Coupe	N-3	←	N-1	←	←	←	←	←	←	←
	Convertible	R-3	R-1	←	←	←	←	←	←		
Camry	USA spec.	R-2*	← *	← *	R-2	←	K-1	←	←	←	
	Canada spec.	K-1	←	←	←	←	←	←	←	←	
Corolla (2 dr)	Sedan & H/T									R-1	←
	Coupe	R-2*	← *	R-1	←	←	←	←	←	←	←
	Liftback					R-1	←	←	←	←	←
	FX				R-1	←					
Corolla (4 dr)	Sedan	R-2*	← *	R-1	←	←	←	←	←	←	←
	Wagon	R-2*	← *	R-1	←					R-1	←
	4 WD Sedan	R-2*	← *	R-1							
	4 WD Wagon	R-2*	← *	R-1	←						
	TMMC prod.	R-2*	← *	R-1							
	NUMMI prod.	R-2*	← *	R-1							

**SEAT BELT EXTENDER
(1982 TO 1991 MODEL YEARS) (CONT'D)**

FRONT SEAT – EXTENDER APPLICATION TABLE											
(EXTENDER SERIES NO.)											
MODEL	TYPE	'91	'90	'89	'88	'87	'86	'85	'84	'83	'82
Tercel	2,3,5 dr SDN	R-3*	R-2	R-1	R-2	←	R-1	←	←	←	←
	Wagon				R-1	←	←	←	←	←	←
Starlet										R-1	←
MR2		R-3	R-1	←	←	←	←	←			
Truck*2	(& 4Runner)	R-1	←	←	R-2	←	R-1	←	←	←	←
Van	(Previa)	R-3	R-1	←	R-2	←	R-1	←	←		
Land Cruiser	FJ60, FJ80	R-3	*3 R-1	←	←	←	←	←	←	←	←
	FJ40, FJ70					K-1	K-1	←	←	←	←

* If, when the lap belt is buckled across the drivers or passengers lap, length "L" (See illustration) is less than 24 inches, the seat belt extender will not be available.

'89, '90 & '91 Cressida & Camry
'91 Corolla on & after April 1990 production
'91 Tercel

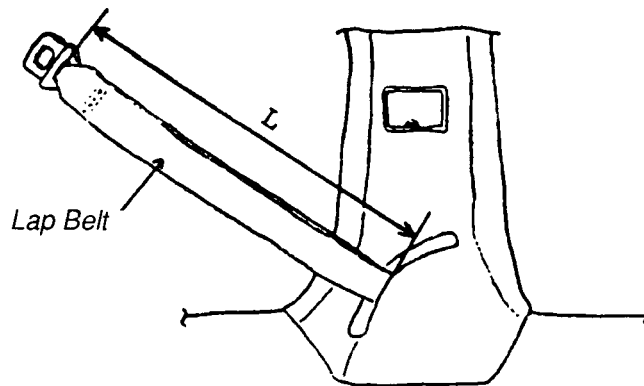


FIGURE 1

*2 The extender is not available for center seat belt of the pickup truck with bench seat.

*3 R-3 extender is available for FJ80 produced on or after January, 1990.

Note: The front lap belt for all '90 Corolla & Tercel models is of the ALR type. Make certain that the ALR is locked when the extender is used (do not use it unlocked).

**SEAT BELT EXTENDER
(1982 TO 1991 MODEL YEARS) (CONT'D)**

REAR SEAT – EXTENDER APPLICATION TABLE (EXTENDER SERIES NO.)											
MODEL	TYPE	'91	'90	'89	'88	'87	'86	'85	'84	'83	'82
Cressida		K-2	←	←	K-1	←	←	←	←	←	←
Supra		N-4	N-1	←	*4 N-2	←	←	N-1	←		
Celica	L/B & Coupe	N-4	N-3	N-1	N-2	←	←	N-1	←	←	←
	Convertible RH LH	N-1 N-5	N-3	N-1	*4 N-2	←	←	N-1	←	←	←
Camry	TMC prod.	R-1	←	←	R-2	←	←	←	←	←	
	TMM prod.	Q	←	←							
Corolla (2 dr)	H/T									K-1	←
	Sedan									N-1	←
	Coupe	K-1	←	←	←	←	←	←	←	←	←
	Liftback					K-1	←	←	←	←	←
	FX				A	←					
Corolla (4 dr)	Sedan	*5 R-1	*5 ←	←	R-2	R-1	←	←	←	N-1	←
	Wagon	R-1	←	←	R-2					N-1	←
	4 WD Sedan	*5 ←	*5 R-1	←	←						
	4 WD Wagon	N-1	←	←	*4 N-2						
	TMMC prod.	*5 Q	*5 ←	←							
	NUMMI prod.	*5 A	*5 ←	*6 ←							

*4 If the vehicle is equipped with rear 3–point seat belts, use extender “N–1”, not “N–2”.

*5 If dimension (L2–L1) is less than 13 inches, on TMC production from April 1990, the seat belt extender will not be available for design reasons.

*6 For September 1988 and October 1988 produced NUMMI Corolla, use extender “R–1”, not “A”.

NOTE: The extender is not available for the center seat belt of the rear seat of all models.

**SEAT BELT EXTENDER
(1982 TO 1991 MODEL YEARS) (CONT'D)**

FRONT SEAT – EXTENDER APPLICATION TABLE (EXTENDER SERIES NO.)											
MODEL	TYPE	'91	'90	'89	'88	'87	'86	'85	'84	'83	'82
Tercel	2,3,5 dr SDN	R-4	R-1	←	←	←	←	←	←	←	←
	Wagon	R-1	←	←	←	←	←	←	←	←	←
	4 WD Wagon				N-1	←	←	←	←	←	←
Starlet										R-1	←
Truck	Xtra Cab	R-1	←	←							
4Runner		R-1	←	←	K-1	←	←	←	←		
Van	(Previa)	R-3	R-1	←	←	←	←	←	←		
Land Cruiser	FJ##	K-2	*7 K-1	←	←	←	←	←	←	←	←

*7 The K-2 extender is available for FJ80 produced on or after January, 1990.

NOTE: The extender is not available for the center seat belt of the rear seat of all models.

PART NUMBER INFORMATION: (73399-____)

LENGTH

<u>Series</u>	6"	9"	12"	15"	18"
R-1	-12010	-12020	-12030	-12040	-12050
R-2	-12160	-12170	-12180	-12190	-12200
R-3	-50010	-50020	-50030	-50040	-50050
R-4	-16010	-16020	-16030	-16040	-16050
N-1	-12060	-12070	-12080	-12090	-12100
N-2	-12210	-12220	-12230	-12240	-12250
N-3	-20010	-20020	-20030	-20040	-20050
N-4	-20060	-20070	-20080	-20090	-20100
N-5	-20110	-20120	-20130	-20140	-20150
K-1	-12110	-12120	-12130	-12140	-12150
K-2	-22010	-22020	-22030	-22040	-22050
K-3	-22060	-22070	-22080	-22090	-22100
A	-02010	-02020	-02030	-02040	-02050
Q	-02060*	-02070*	-02080*	-02090*	-02100*

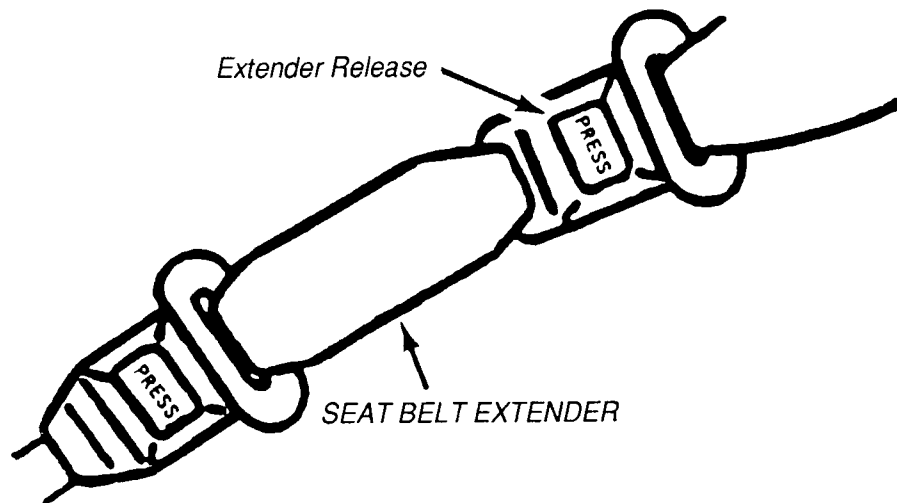
*Color Coded: B1-Gray E2-Brown D0-Maroon J1-Blue

SEAT BELT EXTENDER (1982 TO 1991 MODEL YEARS) (CONT'D)

OWNER INSTRUCTION:

Failure to follow the recommendation indicated below could result in less effectiveness of the seat belt restraint system in case of vehicle accident, causing personal injury.

1. The seat belt extender must not be used:
 - (I) By anyone other than the person for whom it was provided.
 - (II) In any vehicle or seat position specified other than the one for which it is provided.
 - (III) For a child's safety seat as it is not certified for that usage.
2. To connect the extender to the seat belt, insert the tab into the seat belt buckle so that the buckle-release buttons of the extender and the seat belt are located on the same side as shown. You will hear a click when the tab locks into the buckle. Make sure that the connection is secure and the seat belt extender is not twisted.
3. When the seat belt extender is provided for rear seat position (with automatic locking retractor), make sure the retractor is locked when in use.
4. When releasing the seat belt, press on the buckle-release button on the extender, not on the seat belt. This helps prevent damage to the vehicle interior and extender itself.



5. When not in use, remove the extender and store in the vehicle for future use.

SEAT BELT EXTENDER (1982 TO 1991 MODEL YEARS) (CONT'D)

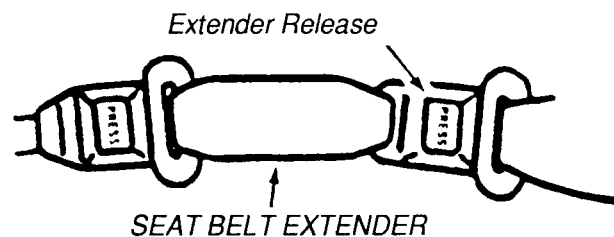
OWNER'S MANUAL TEXT:

SEAT BELT EXTENDER

If your seat belt cannot be fastened securely because it is not long enough, a personalized seat belt extender is available.

Please contact your local Toyota dealer so that the dealer can order the proper required length for the extender. Bring the heaviest coat you expect to wear for proper measurement and selection of length. Additional ordering information is available at your Toyota dealer.

- i) Never use the seat belt extender if you can fasten the seat belt without it.
- ii) Remember that the extender provided for you may not be safe when used on a different vehicle, or for another person and at different seating positions than specified.
- iii) When the seat belt extender is provided for rear seat position (with automatic locking retractor) make sure the retractor is locked when in use.
- iv) **FAILURE TO FOLLOW THESE INSTRUCTIONS COULD RESULT IN LESS EFFECTIVENESS OF THE SEAT BELT RESTRAINT SYSTEM IN CASE OF VEHICLE ACCIDENT, CAUSING PERSONAL INJURY.**



USING THE SEAT BELT EXTENDER:

- i) To connect the extender to the seat belt, insert the tab into the seat belt buckle so that the buckle–release buttons of the extender and the seat belt are located on the same side as shown. You will hear a click when the tab locks into the buckle.
- ii) **MAKE SURE THAT THE CONNECTION IS SECURE AND THE SEAT BELT EXTENDER IS NOT TWISTED.**
- iii) When releasing the seat belt, press on the buckle–release button on the extender, not on the seat belt. This helps prevent damage to the vehicle interior and extender itself.
- iv) When not in use, remove the extender and store in the vehicle for future use.